

ISO 23582-1:2023-03 (E)

Plastics and rubber machines - Clamping systems - Part 1: Safety requirements for magnetic clamping systems

| Contents | | Page |
|------------------------------|--------------------------------------------------------------------------------------------|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Safety requirements and/or protective/risk reduction measures | 3 |
| 4.1 | General | 3 |
| 4.2 | Magnets | 3 |
| 4.3 | Magnetic plate(s) | 3 |
| 4.4 | Magnetizing/demagnetizing current | 3 |
| 4.5 | Magnetic clamping control system | 3 |
| 4.5.1 | Magnetic clamping control system detection requirements | 3 |
| 4.5.2 | Magnetic clamping control system magnetizing/demagnetizing | 3 |
| 4.5.3 | Magnetic clamping control system enabling machine movements | 4 |
| 4.6 | Magnetic clamping system force | 4 |
| 4.6.1 | General | 4 |
| 4.6.2 | Magnetic clamping system force when the MCS is integrated in horizontal machines | 4 |
| 4.6.3 | Magnetic clamping system force when the MCS is integrated in vertical machines | 4 |
| 4.7 | Electrical hazards and hazards due to electromagnetic interference | 5 |
| 4.7.1 | General | 5 |
| 4.7.2 | Basic protection | 5 |
| 4.7.3 | Fault protection | 5 |
| 4.7.4 | Protection against ingress of solids and liquids | 5 |
| 4.7.5 | Protection against electromagnetic interference | 5 |
| 5 | Verification of safety requirements and/or protective/risk reduction measures | 5 |
| 6 | Information for the integration and the use of the MCS | 6 |
| 6.1 | Instruction for the integration of the MCS in a plastics and rubber machine | 6 |
| 6.1.1 | General | 6 |
| 6.1.2 | Forces acting against the magnetic clamping system force | 6 |
| 6.1.3 | Machine movements | 7 |
| 6.1.4 | Signals from the machine to the MCS | 7 |
| 6.2 | Instruction for the use of an MCS in a plastics and rubber machine | 7 |
| 7 | Marking | 8 |
| Annex A (informative) | List of significant hazards | 9 |
| Annex B (informative) | Cantilever effect for half mould in horizontal machine | 11 |