

ISO/TR 6336-30:2022-12 (E)

Calculation of load capacity of spur and helical gears - Part 30: Calculation examples for the application of ISO 6336 parts 1,2,3,5

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions, symbols and units	1
3.1	Terms and definitions	1
3.2	Symbols and units	1
4	Worked examples	6
4.1	General	6
4.2	Qualifying comments	6
4.2.1	Calculation of base pitch deviation, f_{pb}	6
4.2.2	Calculation of running-in allowance, y, for the transverse load factors K_H and K_F	7
4.2.3	Calculation of mesh stiffness, c	7
4.2.4	Application of lubricant film Z_L, Z_v and Z_R, hardness Z_W and size Z_X influence factors	7
4.2.5	Calculation of the permissible contact stress in the limited life range (Z_N and Z_{NT})	7
4.2.6	Application of work hardening factor, Z_W	8
4.2.7	Determination of R_z	8
4.2.8	Facewidth for calculations involving double helical gears	8
4.2.9	Calculation of f_{H5} and f_H for double helical gears	8
4.2.10	Calculation of f_{H5} and f_H	8
4.2.11	Helix tolerance f_{H5} and f_H for double helical gears	8
4.2.12	Calculation of root diameter, d_f	8
4.2.13	Calculations for internal gears	8
4.2.14	Rounding of values	8
4.2.15	Deviations of values	8
4.2.16	Nominal and generated values	9
4.2.17	ISO 1328-1:2013	9
4.2.18	Values for reference only	9
4.3	Example 1: Single helical case carburized gear pair	9
4.4	Example 2: Single helical through-hardened gear pair	14
4.5	Example 3: Spur through-hardened gear pair	18
4.6	Example 4: Spur case carburized gear pair	22
4.7	Example 5: Spur gear pair with an induction hardened pinion and through-hardened cast gear	26
4.8	Example 6: Spur internal through-hardened gear pair	30
4.9	Example 7: Double helical through-hardened wrought gear pair	34
4.10	Example 8: Single helical case carburized gear pair	38
	Annex A (informative) Example 1 detailed calculation	43
	Bibliography	63