

# DIN EN ISO 23779:2025-05 (E)

## Shot blasting machinery - Safety and environmental requirements (ISO 23779:2024)

<b>Contents</b>		<b>Page</b>
<b>Foreword</b>		<b>iv</b>
<b>Introduction</b>		<b>v</b>
<b>1</b>	<b>Scope</b>	<b>1</b>
<b>2</b>	<b>Normative references</b>	<b>2</b>
<b>3</b>	<b>Terms and definitions</b>	<b>3</b>
<b>4</b>	<b>Significant hazards, environmental impact and energy usage</b>	<b>4</b>
4.1	General	4
4.2	Significant hazards	4
4.3	Environmental impact and energy usage	5
<b>5</b>	<b>Safety requirements, protective measures, risk reduction measures</b>	<b>5</b>
5.1	General	5
5.2	Guards and doors	5
5.3	Electrical equipment	5
5.4	Emergency stop	5
5.5	Control systems	5
5.6	Wheel blaster	6
5.7	Air blaster	7
5.8	Blasting chamber	8
5.9	Shot blasting media transport and recovery system	11
5.10	Power and driving devices	12
5.11	Loading and unloading systems for workpieces	12
5.12	Wear related hazards	13
5.13	Static electricity	14
5.14	Noise	14
	5.14.1 Measures for reducing noise at source at the design stage	14
	5.14.2 Noise emission measurement and declaration	15
5.15	Substances	15
5.16	Integration with external equipment	17
<b>6</b>	<b>Energy-efficiency and reduction of environmental impact</b>	<b>18</b>
6.1	General	18
6.2	Acquisition	18
6.3	Production	18
6.4	Use	18
	6.4.1 Input	18
	6.4.2 Output	19
6.5	End of life	19
<b>7</b>	<b>Verification of the safety requirements and/or measures</b>	<b>19</b>
<b>8</b>	<b>Information for use</b>	<b>20</b>
8.1	General	20
8.2	Instruction handbook	20
	8.2.1 Information related to installation	20
	8.2.2 Information related to operation	20
	8.2.3 Information related to maintenance	20
8.3	Marking	21
<b>Annex A</b> (informative)	<b>Figures of shot blasting machinery</b>	<b>22</b>
<b>Annex B</b> (normative)	<b>Noise test code</b>	<b>25</b>
<b>Annex C</b> (informative)	<b>Interfaces of shot blasting machinery to ancillary machinery</b>	<b>30</b>
<b>Bibliography</b>		<b>31</b>