

DIN EN ISO 3691-2:2023-11 (E)

Industrial trucks - Safety requirements and verification - Part 2: Self-propelled variable-reach trucks (ISO 3691-2:2023)

| Contents | Page |
|--|-------------|
| European foreword..... | 4 |
| Foreword..... | 5 |
| Introduction..... | 6 |
| 1 Scope..... | 7 |
| 2 Normative references..... | 8 |
| 3 Terms and definitions..... | 9 |
| 4 Safety requirements and/or protective measures..... | 11 |
| 4.1 General..... | 11 |
| 4.1.1 Overall requirements..... | 11 |
| 4.1.2 Normal climatic conditions..... | 11 |
| 4.1.3 Normal operating conditions..... | 12 |
| 4.1.4 Sharp edges..... | 12 |
| 4.1.5 Electrical requirements..... | 12 |
| 4.1.6 Stored energy components..... | 12 |
| 4.2 Starting/moving..... | 12 |
| 4.2.1 Unauthorized starting..... | 12 |
| 4.2.2 Unintended movement and inadvertent activation..... | 12 |
| 4.3 Brakes..... | 13 |
| 4.3.1 General..... | 13 |
| 4.3.2 Failure of energy supply..... | 13 |
| 4.4 Manual control actuator..... | 13 |
| 4.4.1 General..... | 13 |
| 4.4.2 Travel and braking controls..... | 14 |
| 4.4.3 Steering controls..... | 15 |
| 4.4.4 Load-handling controls..... | 15 |
| 4.4.5 Other controls..... | 15 |
| 4.4.6 Marking..... | 16 |
| 4.5 Power systems and accessories..... | 16 |
| 4.5.1 Exhaust system..... | 16 |
| 4.5.2 Cooling system..... | 16 |
| 4.5.3 Fuel tanks..... | 16 |
| 4.5.4 Access to engine and other compartments..... | 16 |
| 4.5.5 Liquefied petroleum gas (LPG)-powered trucks..... | 17 |
| 4.6 Systems for telescoping, lifting and tilting..... | 19 |
| 4.6.1 Lift chains..... | 19 |
| 4.6.2 Hydraulic lifting, telescoping and carriage tilting..... | 20 |
| 4.6.3 Hydraulic systems..... | 20 |
| 4.6.4 Fork arms..... | 21 |
| 4.6.5 Fork-arm extensions..... | 21 |
| 4.6.6 Fork carriers..... | 21 |
| 4.6.7 Load-handling attachments..... | 21 |
| 4.7 Operator positions..... | 22 |
| 4.7.1 Dimensions..... | 22 |
| 4.7.2 Operator's seat..... | 22 |
| 4.7.3 Operator restraint..... | 23 |
| 4.7.4 Operator access and egress..... | 23 |
| 4.7.5 Protection from road wheels and objects thrown up by the wheels..... | 23 |
| 4.7.6 Protection from burning..... | 23 |

| | | | |
|------|---------|---|-----------|
| | 4.7.7 | Protection against crushing, shearing and trapping | |
| 4.8 | | Stability | 24 |
| | 4.8.1 | General | 24 |
| | 4.8.2 | Specific operating conditions | 24 |
| | 4.8.3 | Longitudinal stability determination | 24 |
| 4.9 | | Protective devices | 24 |
| | 4.9.1 | Overhead guard | 25 |
| | 4.9.2 | Load backrest extension | 25 |
| | 4.9.3 | Roll-over protective structures (ROPSs) | 25 |
| | 4.9.4 | Warning device | 25 |
| | 4.9.5 | Starter battery requirements | 25 |
| 4.10 | | Visibility and lighting | 25 |
| | 4.10.1 | Visibility | 26 |
| | 4.10.2 | Lighting | 26 |
| 4.11 | | Operator's cab | 26 |
| | 4.11.1 | General | 26 |
| | 4.11.2 | Doors and windows | 26 |
| | 4.11.3 | Fire resistance | 26 |
| | 4.11.4 | Ventilation | 26 |
| | 4.11.5 | Heating, air conditioning and ventilation system | 27 |
| | 4.11.6 | Demisting and defrosting | 27 |
| | 4.11.7 | Pressurization system | 27 |
| | 4.11.8 | Wipers and washers | 28 |
| | 4.11.9 | Access and an emergency exit | 28 |
| | 4.11.10 | Storage of instruction handbook | 28 |
| | 4.11.11 | Additional operator's position | 29 |
| 4.12 | | Provisions for transportation of the truck and removable attachments | 29 |
| 4.13 | | Environmental requirements | 29 |
| | 4.13.1 | Noise emissions | 29 |
| | 4.13.2 | Vibration | 29 |
| | 4.13.3 | Electromagnetic compatibility (EMC) | 29 |
| 4.14 | | Devices for towing | 29 |
| | | Verification of safety requirements and/or protective measures | 30 |
| | | 5 | 30 |
| | 5.1 | General | 30 |
| | 5.2 | Structural verification | 30 |
| | 5.2.1 | Test loads | 30 |
| | 5.2.2 | Static test | 30 |
| | 5.2.3 | Dynamic test | 30 |
| | 5.3 | Functional verification | 31 |
| | | Information for use | 31 |
| | | 6 | 32 |
| | 6.1 | General | 32 |
| | 6.2 | Instruction handbook | 32 |
| | 6.2.1 | Truck | 32 |
| | 6.2.2 | Operation of truck | 32 |
| | 6.2.3 | Details for battery-powered trucks | 32 |
| | 6.2.4 | Details for internal-combustion-engine-powered trucks | 32 |
| | 6.2.5 | Service and maintenance | 33 |
| | 6.2.6 | Transportation, commissioning and storage | 34 |
| | 6.2.7 | Truck modification | 34 |
| | 6.3 | Marking | 34 |
| | 6.3.1 | Information plates | 35 |
| | 6.3.2 | Load chart | 35 |
| | 6.3.3 | Information plate for trucks operating in special conditions | 35 |
| | 6.3.4 | Other information | 36 |
| | 6.3.5 | Languages | 38 |
| | 6.3.6 | Operator restraint | 39 |
| | | Annex A (informative) Rated capacity of truck | 39 |
| | | Annex B (informative) List of significant hazards | 40 |
| | | Annex C (normative) Verification of essential health and safety requirements | 43 |
| | | Bibliography | 48 |