

ISO 24477:2022-08 (E)

Vacuum technology - Vacuum gauges - Specifications, calibration and measurement uncertainties for spinning rotor gauges

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
3.1	Terms related to components	2
3.2	Terms related to physical parameters	2
4	Symbols and abbreviated terms	4
5	Principle of a spinning rotor gauge	4
6	Specifications for spinning rotor gauge	5
6.1	Diameter and density of rotor	5
6.2	Materials of rotor and thimble	5
6.3	Connecting flange of thimble	5
6.4	Leak rate of thimble with flange	5
6.5	Suspension head positioning	5
6.6	Limits of rotor frequency	6
6.7	Warm-up period	6
6.8	Baking temperature	6
6.9	Measurement range	6
6.10	Sampling time	6
6.11	Internal volume	6
6.12	Interface and pin connections of controller	6
6.13	Dimensions and weights of suspension head and controller	6
6.14	Display and signal output	6
6.15	Nominal operating (environment) conditions	6
6.16	Storage and transportation conditions	6
6.17	Input power and electrical requirements	6
7	Additional (optional) specifications for spinning rotor gauge	7
7.1	Long-term instability	7
7.2	Expected measurement uncertainty	7
7.3	Compatibility between a suspension head and a rotor	7
7.4	Inspection record and calibration certificate	7
7.5	Allowed vibration level	7
7.6	Cable length	7
7.7	Photograph	7
8	Calibration	7
8.1	Parameters to be calibrated	7
8.2	Calibration procedures	8
8.2.1	General	8
8.2.2	Calibration method A for eff,0	8
8.2.3	Calibration method B for eff,0	8
8.3	Calibration uncertainty	9

8.4	Calibration certificate	9
9	Measurement uncertainty at use	10
	Bibliography	11