

ISO 13577-4:2022-07 (E)

Industrial furnaces and associated processing equipment - Safety - Part 4: Protective systems

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	2
4 Design requirements for equipment in a protective system	4
4.1 General	4
4.2 Requirements for protective systems	6
4.2.1 Overview of methods	6
4.2.2 Method A	7
4.2.3 Method BC	8
4.2.4 Method D	10
4.3 Fault assessment for the wired section of protective systems	11
4.4 Failure of utilities	12
4.5 Reset	12
5 Information for use	12
Annex A (informative) Explanation of techniques and measures for avoiding systematic faults	13
Annex B (normative) Wiring of protective systems	15
Annex C (informative) Examples for the determination of safety integrity level (SIL) or performance level (PL) using the risk graph method	29
Annex D (informative) Example of a risk assessment for one safety instrumented function using the method according to the IEC 61511:2016 series	45
Annex E (informative) Examples for protective functions	53
Annex F (normative) Requirements for application software	82
Bibliography	84