DIN EN ISO 21789:2023-07 (E)

Gas turbine applications - Safety (ISO 21789:2022)

Contents

Page

European foreword ... **6**

Annex ZA (informative) **Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered** ... **7**

Annex ZB (informative) **Relationship between this European Standard and the essential requirements of EU Directive 2014/34/EU** ... **9**

Foreword ... **11**

Introduction ... **12**

1 Scope ... **13**

2 Normative references ... **14**

3 Terms and definitions ... **16**

4 List of significant hazards ... **18**

5 Safety requirements ... **18**

5.1 General ... 18
5.2 Risk assessment ... 18
5.2.1 Risk assessments requirements ... 19
5.2.2 As low as reasonably practical ... 20
5.3 Modifications and replacement parts ... 20
5.4 Foreseeable misuse ... 20
5.5 Lifetime ... 20
5.6 Hazard combinations ... 20
5.7 Noise reduction at design stage ... 20
5.8 Mechanical ... 21
5.8.1 Guarding ... 21
5.8.2 Accessibility for maintenance ... 21
5.8.3 Casing design ... 22
5.8.4 Gas turbine compressor surge ... 22
5.8.5 Stability and handling ... 22
5.8.6 Overload of couplings, rotating shafts and gears due to torque ... 23
5.8.7 Vibration ... 23
5.8.8 Mechanical failure caused by corrosion ... 23
5.8.9 Design methods and materials ... 23
5.8.10 Gas turbine temperatures ... 24
5.8.11 Environmental loads ... 24
5.8.12 Assembly features ... 24
5.8.13 Couplings ... 24
5.8.14 Rotor bearings ... 24
5.8.15 Rotating part failure ... 24
5.8.16 Foreign object damage (FOD) screen ... 25
5.8.17 Gearbox ... 25
5.8.18 Starting systems ... 25
5.8.19 Low ambient temperature conditions ... 26
5.9 Gas turbine compressor air inlet system ... 26
5.9.1 General ... 26
5.9.2 Inlet air contamination ... 26
5.9.3 Icing monitoring and prevention ... 26

5.9.4 Implosion protection 27
5.9.5 Inlet explosion protection 27
5.9.6 Waste disposal through combustion 28
5.9.7 Recirculation 28
5.9.8 Gas turbine compressor air inlet ducting 28
5.10 Fuel systems 29
5.10.1 General 29
5.10.2 Fuel supply quality and supply conditions 29
5.10.3 Pressure (leakage) testing 29
5.10.4 Fuel supply heating 29
5.10.5 Gas fuel systems 29
5.10.6 Liquid fuel systems 33
5.10.7 Multi-fuel systems 37
5.10.8 Fuel purging 37
5.10.9 Fuel drainage 38
5.11 Combustion supervision 38
5.11.1 General 38
5.11.2 Requirements for ignition 38
5.11.3 Extinction safety time 39
5.12 Exhaust system 39
5.12.1 Damper controls 39
5.12.2 Flexible joint location 39
5.12.3 Exhaust outlet 39
5.12.4 Explosion protection 39
5.13 Enclosures 40
5.13.1 General 40
5.13.2 Enclosure structure 41
5.13.3 Enclosure fire precautions 41
5.13.4 Explosion prevention and protection — Area classification — Ventilation 41
5.13.5 Gas detection 41
5.13.6 Enclosure purging 42
5.13.7 Flammable mist 42
5.13.8 Access and doors 42
5.13.9 Entrapment 43
5.14 Lighting 43
5.15 Fire precautions 43
5.15.1 General 43
5.15.2 Structural fire risk reduction 43
5.15.3 Flammable fluids mitigation and containment 43
5.15.4 Fire protection 44
5.15.5 Fire detection 44
5.15.6 Fire extinguishing systems 45
5.15.7 Water mist extinguishant 46
5.15.8 Extinguishing system controls 46
5.15.9 Escape 48
5.15.10 Uncontrolled release of media and loss of propellant pressure 48
5.15.11 Vessel thermal relief (burst disc) 48
5.15.12 Propellant vessels 48
5.15.13 Release of extinguishant into gas turbine halls, control rooms, etc. 48
5.16 Hazardous area classification and explosion prevention and protection 49
5.16.1 General 49
5.16.2 Area classification 49
5.16.3 Explosion prevention 49
5.16.4 Avoidance or reduction of effective ignition sources 50
5.16.5 Reduction of explosion effects in an enclosed space 51

5.17 Ventilation ... 53
5.17.1 General ... 53
5.17.2 Cooling ... 53
5.17.3 Heating ... 53
5.17.4 Hazardous area control ... 53
5.17.5 Hot surfaces ... 53
5.17.6 Ventilation inlet location ... 54
5.17.7 Ventilation inlet filtration ... 54
5.17.8 Ventilation inlet ducting ... 54
5.17.9 Ventilation outlet location ... 54
5.17.10 Ventilation monitoring ... 54
5.18 Fans ... 55
5.18.1 Fan guards and structural failure ... 55
5.18.2 Air blast oil coolers ... 55
5.18.3 Sparking of fan blades ... 55
5.19 Flammable gas detection ... 55
5.19.1 Type / selection principles ... 55
5.19.2 Location principles ... 55
5.19.3 Settings ... 56
5.19.4 Enclosures containing hot surfaces — Screening tool ... 56
5.19.5 Maintenance and calibration ... 56
5.20 Control and automatic protection systems ... 56
5.20.1 General ... 56
5.20.2 Environmental suitability ... 57
5.20.3 Ergonomics ... 57
5.20.4 Failure ... 57
5.20.5 Calibration ... 57
5.20.6 Testing ... 57
5.20.7 Speed control ... 58
5.20.8 Gas turbine emergency shutdown system ... 58
5.20.9 Interlocks ... 59
5.20.10 Cyber security ... 59
5.21 Electrical ... 59
5.21.1 Design/Installation ... 59
5.21.2 Isolation and stored energy ... 59
5.21.3 Electrostatic energy and bonding ... 60
5.21.4 Water ingress ... 60
5.21.5 Lightning ... 61
5.21.6 Electromagnetic compatibility (EMC) ... 61
5.21.7 Battery installations ... 61
5.21.8 Electrical overload ... 61
5.21.9 Electrical power failure ... 61
5.22 Drains, vents and bleeds ... 62
5.22.1 General ... 62
5.22.2 Vents for flammable gases ... 62
5.22.3 Toxic and hazardous emissions ... 62
5.22.4 Gas turbine compressor bleeds ... 63
5.23 Pressure equipment ... 63
5.23.1 General ... 63
5.23.2 Design ... 63
5.23.3 Hazards ... 63
5.23.4 Misuse ... 63
5.23.5 Handling and operation ... 63
5.23.6 Isolation, draining and venting ... 64
5.23.7 Fluid injection ... 64
5.23.8 Assemblies ... 64

5.23.9 Safety accessories 66
5.23.10 Flexible piping (and metal hoses) 66
5.23.11 External fire 67
5.23.12 Material embrittlement and corrosion 67
5.23.13 Ultra-violet (UV) resistant pipework 67
5.24 Auxiliary systems 67
5.24.1 Lubrication systems 67
5.24.2 Water systems 68
5.24.3 Hydraulic and pneumatic systems 68
5.24.4 Utility air supplies 68
5.25 Installation in a hazardous area 68
5.26 Unenclosed gas turbines in a hall 69
5.27 Decommissioning and disposal 70

6 Compliance verification 70
6.1 Quality assurance 70
6.2 Verification of safety requirements 70

7 Information for use 70
7.1 General 70
7.2 Language 71
7.3 Packaging 71
7.4 Commissioning 71
7.5 Operation 72
7.5.1 General 72
7.5.2 Safety instructions and emergency procedures 72
7.6 Enclosure access 73
7.6.1 General 73
7.6.2 Risk assessment for accessing enclosures 74
7.6.3 Limitations under operational conditions 74
7.6.4 Limitations under non-operational conditions 74
7.6.5 Access during commissioning and re-commissioning 74
7.6.6 Installations in a hazardous area 75
7.6.7 Stray electric currents 75
7.7 Maintenance 75
7.7.1 General 75
7.7.2 General maintenance hazards 75
7.7.3 Accessibility, isolation and energy dissipation 76
7.7.4 Pressure equipment 76
7.7.5 Fire protection systems 77
7.7.6 Gas detectors 77
7.7.7 Control systems: maintenance, calibration and testing 77
7.7.8 Hazardous materials and substances 78
7.8 Warning signs and notices 78
7.9 Noise 79
7.10 Permit to work (PTW) 79
7.11 Training 79
7.12 Decommissioning and disposal 80

Annex A (informative) **List of significant hazards 81**

Annex B (normative) **Verification of safety requirements and/or measures 93**

Bibliography 98