

DIN EN ISO 19085-2:2022-05 (E)

Woodworking machines - Safety - Part 2: Horizontal beam panel circular sawing machines (ISO 19085-2:2021)

Contents	Page
European foreword.....	4
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	5
Foreword.....	8
Introduction.....	9
1 Scope.....	11
2 Normative references	13
3 Terms and definitions	13
4 Safety requirements and measures for controls.....	18
4.1 Safety and reliability of control systems.....	18
4.2 Control devices.....	18
4.3 Start.....	19
4.3.1 Direct start.....	19
4.3.2 Start via control power-on.....	19
4.3.3 Operating conditions.....	19
4.4 Safe stops.....	20
4.4.1 General.....	20
4.4.2 Normal stop.....	20
4.4.3 Operational stop.....	21
4.4.4 Emergency stop.....	21
4.5 Braking function of tools.....	21
4.6 Mode selection.....	21
4.7 Tool speed changing.....	21
4.7.1 Speed changing by shifting the belts on the pulleys.....	21
4.7.2 Speed changing by incremental speed change motor.....	21
4.7.3 Infinitely variable speed by frequency inverter.....	21
4.8 Failure of any power supply.....	21
4.9 Manual reset control.....	22
4.10 Standstill detection and monitoring.....	22
4.11 Machine moving parts speed monitoring.....	22
4.12 Time delay.....	22
4.13 Teleservice.....	22
5 Safety requirements and measures for protection against mechanical hazards.....	22
5.1 Stability.....	22
5.2 Risk of break-up during operation.....	22
5.3 Tool and tool fixing design.....	22
5.3.1 General.....	22
5.3.2 Spindle locking.....	22
5.3.3 Circular saw blade fixing device.....	22
5.3.4 Flange dimension for circular saw blades.....	23
5.4 Braking.....	23
5.4.1 Braking of tools.....	23
5.4.2 Maximum run-down time.....	23
5.4.3 Brake release.....	23
5.5 Safeguards.....	23
5.5.1 Fixed guards.....	23
5.5.2 Interlocking movable guards.....	23
5.5.3 Hold-to-run control.....	23

5.5.4	Two-hand control.....	23
5.5.5	Electro-sensitive protective equipment (ESPE)	23
5.5.6	Pressure-sensitive protective equipment (PSPE).....	23
5.5.7	Enabling control.....	24
5.6	Prevention of access to hazardous moving parts.....	24
5.6.1	Safeguarding the saw blades outside the cutting area	24
5.6.2	Safeguarding the saw blades in the cutting area	24
5.6.3	Safeguarding the moving parts at the front cutting line.....	25
5.6.4	Safeguarding the pressure beam.....	27
5.6.5	Safeguarding the side pressure device.....	30
5.6.6	Safeguarding the front side turn table	30
5.6.7	Safeguarding the pushing out device.....	30
5.6.8	Safeguarding the rear of the machine with panel pusher (except loading zone).....	30
5.6.9	Safeguarding the loading zone at the rear of the machine with panel pusher.....	31
5.6.10	Minimum clearance at the unloading area	36
5.6.11	Predisposition for top loading/unloading by an external system.....	37
5.6.12	Integrated trimming unit for offcuts management.....	37
5.7	Impact hazard	37
5.8	Clamping devices.....	38
5.9	Measures against ejection.....	38
5.9.1	General.....	38
5.9.2	Guards materials and characteristics	38
5.10	Workpiece supports and guides.....	38
6	Safety requirements and measures for protection against other hazards.....	39
6.1	Fire	39
6.2	Noise	39
6.2.1	Noise reduction at the design stage	39
6.2.2	Noise emission measurement.....	39
6.3	Emission of chips and dust.....	39
6.4	Electricity.....	40
6.5	Ergonomics and handling	40
6.6	Lighting.....	40
6.7	Pneumatics.....	40
6.8	Hydraulics	40
6.9	Electromagnetic compatibility.....	40
6.10	Laser	40
6.11	Static electricity.....	40
6.12	Errors of fitting.....	40
6.13	Isolation.....	40
6.14	Maintenance.....	40
6.15	Relevant but not significant hazards.....	40
7	Information for use	40
7.1	Warning devices.....	40
7.2	Marking.....	41
7.2.1	General	41
7.2.2	Additional markings	41
7.3	Instruction handbook.....	41
7.3.1	General	41
7.3.2	Additional information.....	41
	Annex A (informative) List of significant hazards	43
	Annex B (informative) Performance level required	45
	Annex C (normative) Stability test.....	47
	Annex D (normative) Test for braking function	48
	Annex E (normative) Impact test for guards	49
	Annex F (normative) Noise test code.....	50
	Annex G (normative) Rigidity tests for sectional safety curtain material	53