DIN EN 415-11:2021-12 (E)

Safety of packaging machines - Part 11 : Determination of efficiency and availability

Contents

Page

European foreword ... 3

Introduction ... 4

1 Scope ... 5

2 Normative references ... 5

3 Terms, definitions and symbols ... 5
3.1 Terms and definitions ... 5
3.2 Symbols ... 13

4 Key figures for describing the operating behaviour of machine systems ... 17
4.1 General ... 17
4.2 Calculation bases ... 17
4.3 General key figures for describing the operating behaviour ... 17
4.4 Technical key figures for describing the operating behaviour ... 18

5 System acceptance ... 18

Annex A (normative) **Time model** ... 19

Annex B (normative) **Output model** ... 21

Annex C (normative) **Minimum points to be agreed upon for the acceptance test** ... 22

Annex D (informative) **Acceptance protocol (determination of the technical efficiency E_S in accordance with EN 415-11)** ... 24

D.1 Introduction ... 24

D.2 General information ... 24

D.3 Acceptance test documentation ... 26

Annex E (informative) **Clarification of root-cause of incidents as prerequisite for the calculation of key-figures according to EN 415-11** ... 28

E.1 Root cause clarification of incidents ... 28

E.2 Example for calculation of key figures according to Clause 4 of this document: Filling line for beer cans ... 33

Bibliography ... 45