ISO 4156-1:2021 (E)

Straight cylindrical involute splines — Metric module, side fit — Part 1: Generalities

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Symbols, subscripts and abbreviated terms

4.1 General symbols
4.2 Subscripts
4.3 Formulae for dimensions and tolerances for all fit classes

5 Concept of side fit splines

6 Effective fit concept

7 Basic rack profiles for spline

8 Spline fit classes

9 Space width and tooth thickness tolerances

9.1 Total tolerance T + λ
9.2 Deviation allowance, λ
9.3 Total pitch deviation, Fp
9.4 Total profile deviation, Fα
9.5 Total helix deviation, Fβ
9.6 Machining tolerance, T
9.7 Effective clearance tolerance, Tv
9.8 Use of effective and actual dimensions for space width and tooth thickness
9.8.1 Minimum material
9.8.2 Maximum material (minimum effective clearance)
9.8.3 Maximum effective clearance

10 Minor and major diameters

10.1 Tolerances
10.2 Adjustment to minor diameters (Die), form diameters (DFe) and major diameters (Dee) of external splines

11 Manufacturing and design considerations

11.1 Radii
11.2 Profile shifts
11.3 Eccentricity and misalignment
11.3.1 Eccentricity
11.3.2 Misalignment
11.3.3 Major and minor diameters

12 Spline data

12.1 Basic dimensions
12.2 Combination of types
12.3 Designation

12.4 Drawing data

Annex A (informative) Drawing data example calculations

A.1 General
A.2 INT 25z × 1,0 m × 30P × 5H - ISO 4156
A.3 INT 25z × 1,0 m × 30R × 7H - ISO 4156
A.4 EXT 25z × 1,0 m × 30P × 4h - ISO 4156
A.5 EXT 25z × 1,0 m × 30R × 6e - ISO 4156
A.6 EXT 25z × 1,0 m × 30P × 5js - ISO 4156
A.7 Deviation allowances λ

Page count: 62