ISO 21573-2:2020 (E)

Building construction machinery and equipment — Concrete pumps — Part 2: Procedure for examination of technical parameters

Contents

Foreword

- 1 Scope
- 2 Normative references
- 3 Terms and definitions
- 4 Test items of performances

5 Overall parameters

- 5.1 Operating mass
- 5.1.1 Measuring conditions
- 5.1.2 Measuring apparatus and accuracy requirement
- 5.1.3 Measuring procedure
- 5.1.3.1 Measuring method
- 5.1.3.2 Calculation method
- 5.2 Overall dimensions
- 5.2.1 Conditions for taking measurements
- 5.2.2 Measuring apparatus and accuracy requirement
- 5.2.3 Measuring procedure
- 5.2.3.1 General
- 5.2.3.2 Overall length
- 5.2.3.3 Overall width
- 5.2.3.4 Overall height
- 5.2.3.5 Wheelbase

6 Pumping performance

- 6.1 Piston pump
- 6.1.1 Pumping output
- 6.1.1.1 General
- 6.1.1.2 Measuring conditions
- 6.1.1.3 Measuring apparatus and accuracy requirement
- 6.1.1.4 Measuring preparations
- 6.1.1.5 Measuring procedure
- 6.1.1.5.1 Measuring method
- 6.1.1.5.2 Calculation method
- 6.1.2 Concrete delivery pressure
- 6.1.2.1 Measuring conditions
- 6.1.2.2 Measurement equipment and accuracy requirement
- 6.1.2.3 Measuring preparations
- 6.1.2.4 Measuring procedure
- 6.2 Rotary pump
- 6.2.1 Single-roller rotary pump (see A.1)
- 6.2.1.1 Pumping output
- 6.2.1.2 Delivery pressure
- 6.2.2 Double-roller rotary pump (see A.2)
- 6.2.2.1 Pumping output
- 6.2.2.2 Delivery pressure

Feeding height of hopper

7

- 7.1 Measuring conditions
- 7.2 Measurement equipment and accuracy requirement

- 7.3 Measuring procedure
- Performance of water pump

8

9

- 8.1 Measuring conditions
- 8.2 Measurement equipment and accuracy requirement
- 8.3 Measuring procedure
- 8.3.1 Relief pressure of water system
- 8.3.2 Water output without load
- Performance of concrete-placing boom
 - 9.1 Measuring conditions
 - 9.2 Measurement equipment and accuracy requirement
 - 9.3 Measuring procedure
 - 9.3.1 Maximum length of the concrete-placing boom
 - 9.3.1.1 Measuring method
 - 9.3.1.2 Calculation method
 - 9.3.2 Maximum height of the concrete-placing boom
 - 9.3.2.1 Measuring method
 - 9.3.2.2 Calculation method
 - 9.3.3 Concrete-placing boom section folding angle
 - 9.3.4 Length of concrete-placing boom section
 - 9.3.5 Concrete-placing boom operation zone
 - 9.3.6 Minimum unfolding/folding time and average speed of concrete-placing boom section
 - 9.3.7 Maximum slewing speed
 - 9.3.7.1 Measuring method
 - 9.3.7.2 Calculation method
 - 9.3.8 Maximum slewing angle
 - 9.3.9 Concrete-placing boom system pressure

10 Performance of outriggers

- 10.1 Span of outrigger
- 10.1.1 Measuring conditions
- 10.1.2 Measurement equipment and accuracy requirement
- 10.1.3 Measuring procedure
- 10.1.3.1 General
- 10.1.3.2 Front and rear outrigger span
- 10.1.3.3 Left and right outrigger span
- 10.2 Maximum load on each outrigger
- 10.2.1 Measuring conditions
- 10.2.2 Measuring apparatus and accuracy requirement
- 10.2.3 Measuring procedure
- 10.3 Speed of outriggers movement
- 10.3.1 Measuring conditions
- 10.3.2 Measuring apparatus and accuracy requirement
- 10.3.3 Measuring procedure
- 10.3.3.1 Swing speed of outriggers
- 10.3.3.1.1 Measuring method
- 10.3.3.1.2 Calculation method
- 10.3.3.2 Horizontal telescoping speed of outriggers
- 10.3.3.2.1 Measuring method
- 10.3.3.2.2 Calculation method
- 10.3.3.3 Speed of vertical outrigger cylinder
- 10.3.3.3.1 Measuring method
- 10.3.3.3.2 Calculation method
- 10.4 Outriggers system pressure
- 10.4.1 Measuring conditions
- 10.4.2 Measuring apparatus and accuracy requirement
- 10.4.3 Measuring procedure

Annex A (informative) Theoretic pumping output and delivery pressure of rotary pump

- A.1 Single-roller rotary pump
- A.2 Double -roller rotary pump