ISO 12480-3:2020-04 (E)

Cr anes - Safe use - Part 3: Tower cranes

Contents

Page

Foreword ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Management of the lifting operation **1**
4.1 Safety system work 1
4.2 Control of the crane operation 2

5 Selection, responsibilities and minimum requirements of personnel **2**
5.1 General 2
5.2 Duties of the person appointed to control the crane operation (the appointed person) 3
5.3 Crane operator 3
5.4 Slinger (Rigger) 3
5.5 Signaler 3
5.6 Crane erector 3
5.7 Maintenance personnel 3
5.8 Inspection personnel/crane inspector (for “routine periodic inspection”) 4
5.8.1 Duties 4
5.8.2 Minimum requirements 4
5.9 Crane coordinator (Lift director) 4
5.9.1 Duties 4
5.9.2 Minimum provisions 4
5.10 Crane erection supervisor 5
5.10.1 Duties 5
5.10.2 Minimum provisions 5
5.11 Other particulars 5

6 Safety **6**
6.1 General 6
6.2 Identification of signal person directing crane movements 6
6.3 Personal safety equipment 6
6.4 Use of personal protective equipment 6
6.5 Access 6
6.5.1 General 6
6.5.2 Boarding and leaving the crane 6
6.5.3 Instruction of personnel 6
6.5.4 Jib and counter jib access 7
6.5.5 Cab safety 7
6.6 Fire extinguishers 7
6.7 Documentation 7
6.8 Crane operator's aids 7
6.9 Other safety provisions 8
6.9.1 Crane earthing 8
6.9.2 Ballast 8
6.9.3 Alarms 8
6.9.4 Signboards 8

7 Selection of tower cranes **8**

8 Erecting of tower cranes **9**
8.1 General 9
8.2 Crane standing or support conditions 9
8.2.1 General 9
8.2.2 Tower crane foundations 10
8.3 Proximity hazards 11

9 Erecting, dismantling and alteration of height **11**
9.1 Planning 11
9.2 Identification of components 12
9.3 Electrical supply 12
9.4 Personnel 12
9.5 Control 12
9.6 Inspection before erection 12
9.7 Weather 12
9.8 Manufacturer's erection, alteration of height and dismantling instructions 12
9.9 Tower crane climbing 13
9.9.1 General 13
9.9.2 Planning the climbing operation 13
9.9.3 Appointed person 13
9.9.4 Erection supervisor 14
9.9.5 Re-commissioning the crane upon completion of the climbing operation 14
9.10 Components and materials 15
9.10.1 Interchangeability of components 15
9.10.2 Materials 15

10 Procedures and precautions **15**
10.1 Crane operation 15
10.2 Working on cranes 15
10.2.1 General 15
10.2.2 Permit to work system 15
10.2.3 Periodic inspections 15
10.2.4 Regular inspections 15
10.2.5 Condition monitoring 15
10.3 Reporting of defects and incidents 16
10.4 Leaving the crane 16
10.5 Working at heights 16

11 Operating conditions **16**
11.1 Rated capacity 16
11.2 Operation and control 16
11.3 Handling of loads near persons 16
11.4 Multiple lifting 17
11.5 Special duties 17
11.5.1 General 17
11.5.2 Grabbing and magnet crane service 17
11.5.3 Demolition and other special operations 17
11.6 Weather conditions 17
11.6.1 General 17
11.6.2 Wind 17
11.6.3 Visibility 17
11.6.4 Rain, snow or ice 17
11.6.5 Inspection following adverse weather conditions 18

12 Slinging and handling of loads **18**

13 Raising and lowering of persons **18**

14 Tests, inspections and condition monitoring **18**
14.1 General 18
14.2 Personnel safety 18

15 Signalling systems **19**
15.1 General 19
15.2 Radio communications 19

Annex A (normative) **Requirements for provision of working space limiters and anti-collision devices** **20**

Annex B (informative) **Tower crane climbing operations** **24**
Bibliography **29**