

# DIN EN ISO 3691-1:2020-11 (E)

Industrial trucks - Safety requirements and verification - Part 1: Self-propelled industrial trucks, other than driverless trucks, variable-reach trucks and burden-carrier trucks (ISO 3691-1:2011 including Cor 1:2013 + AMD.1:2020)

## Contents

	Page
European foreword.....	5
European foreword to Amendment A1 .....	6
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered .....	7
Foreword .....	12
Foreword to Amendment 1.....	13
Introduction .....	14
1 Scope .....	16
2 Normative references.....	17
3 Terms and definitions .....	19
4 Safety requirements and/or protective measures .....	21
4.1 General.....	21
4.1.1 Overall requirements .....	21
4.1.2 Normal climatic conditions .....	21
4.1.3 Normal operating conditions.....	21
4.1.4 Electrical requirements .....	22
4.1.5 Edges or angles.....	22
4.1.6 Stored energy components.....	22
4.2 Starting/moving .....	22
4.2.1 Unauthorized starting .....	22
4.2.2 Unintended movement and inadvertent activation .....	22
4.2.3 Travel speed.....	23
4.3 Brakes.....	24
4.3.1 General.....	24
4.3.2 Failure of energy supply to service brake.....	24
4.3.3 Stand-on and pedestrian-controlled trucks .....	25
4.4 Manual control actuators .....	25
4.4.1 General.....	25
4.4.2 Travel and braking controls.....	25
4.4.3 Steering controls .....	27
4.4.4 Load-handling controls .....	28
4.4.5 Multi-function controls .....	29
4.4.6 Controls for automated functions .....	29
4.4.7 Marking.....	29
4.5 Power systems and accessories .....	29
4.5.1 Exhaust and cooling systems .....	29
4.5.2 Fuel tank.....	29
4.5.3 Access to engine and other compartments .....	29
4.5.4 Liquefied petroleum gas (LPG)-powered trucks .....	30
4.6 Systems for lifting and tilting.....	32
4.6.1 Lift chains.....	32

<b>4.6.2</b>	<b>Mechanical lifting systems .....</b>	<b>33</b>
<b>4.6.3</b>	<b>Hydraulic lifting and tilting systems.....</b>	<b>33</b>
<b>4.6.4</b>	<b>Hydraulic systems .....</b>	<b>34</b>
<b>4.6.5</b>	<b>Load-handling and -stacking attachments .....</b>	<b>34</b>
<b>4.7</b>	<b>Operator positions .....</b>	<b>35</b>
<b>4.7.1</b>	<b>Dimensions .....</b>	<b>35</b>
<b>4.7.2</b>	<b>Operator access and egress.....</b>	<b>36</b>
<b>4.7.3</b>	<b>Platforms .....</b>	<b>37</b>
<b>4.7.4</b>	<b>Operator's seat .....</b>	<b>37</b>
<b>4.7.5</b>	<b>Protection from road wheels and objects thrown up by the wheels.....</b>	<b>38</b>
<b>4.7.6</b>	<b>Protection from burning .....</b>	<b>40</b>
<b>4.7.7</b>	<b>Protection against crushing, shearing and trapping .....</b>	<b>40</b>
<b>4.7.8</b>	<b>Operator restraint.....</b>	<b>40</b>
<b>4.7.9</b>	<b>Additional operator positions.....</b>	<b>41</b>
<b>4.8</b>	<b>Stability .....</b>	<b>41</b>
<b>4.8.1</b>	<b>General .....</b>	<b>41</b>
<b>4.8.2</b>	<b>Specific operating conditions.....</b>	<b>41</b>
<b>4.8.3</b>	<b>Levelling indicator for rough-terrain trucks .....</b>	<b>42</b>
<b>4.9</b>	<b>Protective devices .....</b>	<b>42</b>
<b>4.9.1</b>	<b>Overhead guard.....</b>	<b>42</b>
<b>4.9.2</b>	<b>Load backrest extension .....</b>	<b>42</b>
<b>4.9.3</b>	<b>Warning device.....</b>	<b>42</b>
<b>4.9.4</b>	<b>Wheels with split wheel rims for inflatable tyres.....</b>	<b>42</b>
<b>4.9.5</b>	<b>Traction battery compartment.....</b>	<b>43</b>
<b>4.9.6</b>	<b>Battery-restraint devices.....</b>	<b>43</b>
<b>4.9.7</b>	<b>Starter battery requirements.....</b>	<b>44</b>
<b>4.9.8</b>	<b>Handling of batteries.....</b>	<b>44</b>
<b>4.10</b>	<b>Visibility and lighting .....</b>	<b>44</b>
<b>4.10.1</b>	<b>Visibility .....</b>	<b>44</b>
<b>4.10.2</b>	<b>Lighting.....</b>	<b>44</b>
<b>4.11</b>	<b>Environmental conditions .....</b>	<b>44</b>
<b>4.11.1</b>	<b>Operator's cab.....</b>	<b>44</b>
<b>4.11.2</b>	<b>Noise emissions.....</b>	<b>45</b>
<b>4.11.3</b>	<b>Vibration .....</b>	<b>45</b>
<b>4.11.4</b>	<b>Electromagnetic compatibility (EMC) .....</b>	<b>45</b>
<b>4.11.5</b>	<b>Transport.....</b>	<b>45</b>
<b>4.12</b>	<b>Devices for towing .....</b>	<b>46</b>
<b>5</b>	<b>Verification of safety requirements and/or protective measures.....</b>	<b>46</b>
<b>5.1</b>	<b>General .....</b>	<b>46</b>
<b>5.2</b>	<b>Structural tests .....</b>	<b>46</b>
<b>5.3</b>	<b>Functional verification .....</b>	<b>47</b>
<b>6</b>	<b>Information for use .....</b>	<b>47</b>
<b>6.1</b>	<b>General .....</b>	<b>47</b>
<b>6.2</b>	<b>Instruction handbook .....</b>	<b>47</b>
<b>6.2.1</b>	<b>Truck/attachments .....</b>	<b>47</b>
<b>6.2.2</b>	<b>Operation of truck .....</b>	<b>47</b>
<b>6.2.3</b>	<b>Details for battery-powered trucks .....</b>	<b>49</b>
<b>6.2.4</b>	<b>Details for internal-combustion-engine powered trucks .....</b>	<b>49</b>
<b>6.2.5</b>	<b>Service and maintenance .....</b>	<b>49</b>
<b>6.2.6</b>	<b>Transportation, commissioning and storage .....</b>	<b>50</b>
<b>6.2.7</b>	<b>Truck modification .....</b>	<b>50</b>
<b>6.3</b>	<b>Marking .....</b>	<b>51</b>

6.3.1	Information plates .....	51
6.3.2	Information plate for trucks operating in special conditions.....	52
6.3.3	Other information.....	52
6.3.4	Languages .....	53
6.3.5	Operator restraint .....	53
<b>Annex A (normative) Determination of driving direction and rated capacity.....</b>		54
A.1	Forward-driving direction.....	54
A.2	Rated capacity .....	54
A.2.1	Specification.....	54
A.2.2	Standard lift height, $H$ .....	55
A.2.3	Standard load centre distance, $D$ .....	56
A.3	Rated drawbar pull of tractors.....	56
<b>Annex B (informative) List of significant hazards.....</b>		57