ISO/TR 19688:2019-01 (E)

Rotodymanic pumps - Hydraulic performance acceptance test using a model pump

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**
3.1 General terms 1
3.2 Terms and definitions relating to performance 2

4 Symbols and suffixes **5**

5 Test types and measurement items **7**

6 Model pump **7**
6.1 Extent of model pump 7
6.2 Dimensional ranges of model pump 8
6.2.1 Reynolds number 8
6.2.2 Dimension of impeller 8
6.2.3 Pump total head 8
6.3 Construction of model pump 8

7 Performance test **9**
7.1 Test installation and measuring instruments 9
7.2 Test conditions 12
7.2.1 Test operation 12
7.2.2 Stability of operation 12
7.3 Number of measurement points 14
7.4 Pump total head 14
7.4.1 General 14
7.4.2 Measuring instruments 14
7.4.3 Liquid column manometer 14
7.4.4 Spring pressure gauge 15
7.4.5 Digital pressure gauge 15
7.4.6 Pressure tappings 15
7.4.7 Damper 16
7.5 Volume rate of flow 16
7.5.1 Orifice plate nozzle and venturi tube 16
7.5.2 Electromagnetic flowmeter 16
7.5.3 Mass method or volumetric method 16
7.6 Speed of rotation 16
7.6.1 Measurement method 16
7.6.2 Measuring instruments 16
7.7 Pump power input 17
7.7.1 Method for measuring pump power input 17
7.7.2 Measurement of torque 17
7.8 Measurement uncertainty 17
7.9 Calculation of pump power input, pump power output, and pump efficiency 17

8 Cavitation test and NPSH3 test **18**
8.1 Concept of test 18
8.2 Test method 18

8.2.1 General 18
8.2.2 Cavitation test 18
8.2.3 NPSH3 test 19
8.3 Characteristics of the test liquid 19
8.4 Test installation 19
9 Indication of performance and evaluation of test results 19
9.1 Arrangement of measured values and indication of performance test results 19
9.1.1 Conversion at specified speed of rotation 19
9.1.2 Performance curves of model pump 20
9.1.3 Performance curves of adjustable vane type model pump 20
9.2 Conversion of various quantities from model to prototype pump 21
9.2.1 Conversion of volume rate of flow, pump total head and pump power input 21
9.2.2 Calculation of volumetric, mechanical and hydraulic efficiency ratios 23
9.3 Evaluation of test results 23
9.3.1 Performance curve 23
9.3.2 Pump total head 23
9.3.3 Pump efficiency 23
9.3.4 Cavitation performance 23
9.4 Preparation of test results sheet 26
10 Prototype pump 26
Annex A (informative) **Additional tests 27**
Annex B (informative) **Calculation of measurement uncertainty 37**
Annex C (informative) **Hydraulic performance conversion formulae 41**
Bibliography 43