

# DIN EN 12012-4:2019-09 (E)

## Plastics and rubber machines - Size reduction machines - Part 4: Safety requirements for agglomerators

	Contents	Page
European foreword .....	4	
Introduction .....	5	
1 Scope .....	6	
2 Normative references .....	6	
3 Terms and definitions .....	8	
4 Safety requirements and/or protective/risk reduction measures .....	8	
4.1 General .....	8	
4.2 Mechanical hazards .....	9	
4.2.1 Access through openings in the agglomerator chamber .....	9	
4.2.2 Feed material that is not pre-cut .....	10	
4.2.3 Moving parts of discharge systems .....	10	
4.3 Thermal hazards .....	10	
4.4 Noise hazards .....	11	
4.4.1 Noise reduction at source by design .....	11	
4.4.2 Noise reduction by protective measures .....	11	
4.4.3 Information connected with noise hazards .....	11	
4.5 Hazards generated by dust, fumes and gases .....	11	
4.6 Hazards due to electrical energy .....	11	
4.6.1 Electrical equipment .....	11	
4.6.2 Accumulation of electrostatic charges .....	12	
4.7 Control circuit .....	12	
4.7.1 Emergency stop .....	12	
4.7.2 Stop function .....	12	
4.7.3 Start function .....	12	
4.8 Unexpected start-up .....	13	
4.9 Falls from height .....	13	
5 Verification of conformity with the safety requirements and/or protective/risk reduction measures .....	13	
6 Information for use .....	14	
6.1 General .....	14	
6.2 Instruction handbook .....	14	
6.3 Marking and safety signs .....	15	
6.3.1 Marking .....	15	
6.3.2 Warning signs .....	15	
Annex A (informative) List of significant hazards .....	16	
Annex B (normative) Noise test code .....	18	
B.1 Scope .....	18	
B.2 Determination of sound power levels .....	18	
B.2.1 Basic standards .....	18	
B.2.2 Measurement uncertainty .....	18	
B.3 Determination of emission sound pressure level at the workstation(s) .....	19	

B.3.1	<b>Basic standards .....</b>	19
B.3.2	<b>Measurement uncertainty .....</b>	19
B.4	<b>Installation and mounting conditions for the noise measurement .....</b>	19
B.5	<b>Operating conditions .....</b>	20
B.6	<b>Information to be recorded and reported .....</b>	20
B.6.1	<b>General .....</b>	20
B.6.2	<b>General agglomerator data .....</b>	20
B.6.3	<b>Agglomerator data .....</b>	20
B.6.4	<b>Standards .....</b>	21
B.6.5	<b>Noise data .....</b>	21
B.6.6	<b>Specified test parameters .....</b>	21
B.6.7	<b>Installation and operating conditions .....</b>	21
B.7	<b>Declaration and verification of noise emission values .....</b>	21
	<b>Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2006/42/EC aimed to be covered .....</b>	24
	<b>Bibliography .....</b>	26