

ISO 18828-4:2018 (E)

Industrial automation systems and integration — Standardized procedures for production systems engineering — Part 4: Key performance indicators (KPIs) in production planning processes

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms, definitions, symbols and abbreviated terms
3.1	Terms and definitions
3.2	Symbols and abbreviated terms
4	Key performance indicators in production planning processes
4.1	Production planning KPI system
4.2	Formal definition of key performance indicators
5	Descriptions of key performance indicators
5.1	General
5.2	Process-oriented key indicators
5.2.1	Time indicators
5.2.2	Process indicators
5.2.3	Information indicators
5.3	Result-oriented key indicators
5.3.1	Manufacturing
5.3.2	Assembly
5.3.3	Layout
5.3.4	Logistics
Annex A	(informative) KPI overview

Page count: 38