ISO 5801:2017-09 (E)

Fans - Performance testing using standardized airways

Contents

Page

Foreword vii

Introduction viii

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Symbols, abbreviated terms and subscripts 10
4.1 Symbols and abbreviated terms 10
4.2 Subscripts 12

5 General 13

6 Testconfigurations 14
6.1 General 14
6.2 Category A configuration 15
6.3 Category B configuration 15
6.4 Category C configuration 15
6.5 Category D configuration 15
6.6 Inlets and outlets 15
6.7 Fans with significant swirl 15
6.8 Airways 15
6.9 Test space 16
6.10 Leakage 16
6.11 Test report 16

7 Carrying out the test 16
7.1 Working fluid 16
7.2 Rotational speed 16
7.3 Steady operation 16
7.4 Ambient conditions 16
7.5 Pressure readings 17
7.6 Test for a specified duty 17
7.7 Test for a fan characteristic curve 17
7.8 Operating range 17

8 Airways for duct simulations 17
8.1 General 17
8.2 Common segments at fan inlet (iCS) 17
8.3 Inlet duct simulation (iDS) 19
8.4 Common segment at fan outlet (oCS) 20
8.5 Outlet duct simulation (oDS) 21
8.6 Long duct (LD) 22
8.7 Loss allowances for standardized airways 23
8.7.1 Loss allowances for an inlet common segment (iCS) 23
8.7.2 Loss allowances for inlet duct simulation (iDS) 24
8.7.3 Loss allowances for outlet common segments (oCS) 24
8.7.4 Loss allowances for duct simulation at outlet (oDS) 25
8.7.5 Loss allowances for long duct (LD) 25

9 Standardized test chambers 25
9.1 General 25
9.2 Pressure tappings 25
9.3 Flow-settling means 25
9.3.1 General 25
9.3.2 Piezometer ring check 26
9.3.3 Blow through verification test 26
9.3.4 Outlet chamber reverse flow verification test 26

9.4 Standardized inlet test chambers (iTC) 26
9.4.1 Test chambers 26
9.4.2 Fan under test 29
9.5 Standardized outlet test chambers (oTC) 30
9.5.1 Test chambers 30
9.5.2 Fan under test 30

10 Various component parts for a laboratory setup 31
10.1 General 31
10.2 Variable supply system 31
10.2.1 General 31
10.2.2 Throttling device 31
10.2.3 Auxiliary fan 31
10.3 Straightener 31
10.3.1 General 31
10.3.2 Cell straightener 31
10.3.3 Star straightener 32
10.4 Transition parts 33
10.4.1 General 33
10.4.2 Rectangular/circular transition 34
10.4.3 Circular/circular transition 34
10.4.4 Connection for double-inlet fans 35

11 Standardtestconfigurations 35
11.1 Units 35
11.2 Measuring flow rate 40
11.3 Standard test configurations A 41
11.4 Standard test configurations B 42
11.5 Standard test configurations C 42
11.6 Standard test configurations D 42

12 Measurements 43
12.1 Calibration 43
12.2 Dimensions and cross-sectional areas 43
12.2.1 Tolerance on dimensions 43
12.2.2 Cross-sectional area 43
12.3 Rotational speed 44
12.4 Power input 44
12.4.1 General 44
12.4.2 Motor input power 44
12.4.3 Fan shaft power 45
12.4.4 Impeller power 46
12.4.5 Transmission systems 46
12.5 Mass flow rate 46
12.6 Temperature 47
12.6.1 General 47
12.6.2 Accuracy of temperature measurement 47
12.6.3 Correction for high velocities 47
12.7 Humidity 48
12.8 Pressure 48
12.8.1 Barometers 48
12.8.2 Manometers 49

12.8.3 Damping of manometers 49
12.8.4 Checking of manometers 49
12.8.5 Position of manometers 49
12.8.6 Average pressure in an airway 50
12.8.7 Construction of tappings 50
12.8.8 Position and connections 51
12.8.9 Methods of measurement 51
12.8.10 Checks for compliance 51
12.8.11 Use of Pitot-static tube 51
12.9 Air properties 52
12.9.1 General 52
12.9.2 Density of air at section x 52
12.9.3 Air viscosity 53
12.9.4 Standard air 53

13 Reference conditions 53

14 General rules for conversion of test results 54
14.1 General 54
14.2 Laws on fan similarity 54
14.2.1 General 54
14.2.2 Geometrical similarity 54
14.2.3 Reynolds number similarity 55
14.2.4 Mach number and similarity of the velocity triangles 55

15 Calculations 55
15.1 Test results 55
15.1.1 General 55
15.1.2 Temperature 56
15.1.3 Pressure 58
15.1.4 Set of formulae 58
15.1.5 Simplified sets of formulae, which can be used for v2.ref 65m/s 60
15.1.6 Fan pressure 61
15.1.7 Fan static pressure 62
15.1.8 Volume flow rate of the fan 62
15.1.9 Fan air power and efficiency 62
15.2 Efficiencies 65
15.2.1 General 65
15.2.2 Fan static air power and static efficiency 66
15.3 Conversion rules 66
15.3.1 General 66
15.3.2 Shaft power and impeller power 66

16 Fan characteristic curves 67
16.1 Methods of plotting 67
16.2 Characteristic curves at constant speed 67
16.3 Characteristic curves at inherent speed 68
16.4 Complete fan characteristic curve 68
16.5 Test for a specified duty 69
16.6 Specific fan types 69

17 Uncertainty analysis 70
17.1 Principle 70
17.2 Pre-test and post-test analysis 70
17.3 Analysis procedure 70
17.4 Propagation of uncertainties 70
17.5 Reporting uncertainties 71
17.6 Maximum allowable uncertainties for measurements 71
17.7 Maximum allowable uncertainty of results 72

Annex A (normative) **Determination of air flow rate** **73**
Annex B (informative) **Fan-powered roof exhaust ventilators** **90**
Annex C (informative) **Chamber leakage test procedure** **91**
Annex D (informative) **Fan outlet elbow in the case of a non-horizontal discharge axis** **97**
Annex E (informative) **Input power calculation for driven fans at design point** **100**
Annex F (informative) **Motor fed from a variable frequency speed device** **109**
Annex G (informative) **Axial fans without outlet guide vanes** **110**
Annex H (informative) **Vapour pressure, p_v** **112**
Annex I (informative) **Clearances** **113**
Annex J (normative) **Polytropic approach for the calculation of p_{fC} from p_{fTe}** **115**
Annex K (informative) **Examples for test setups** **117**
Annex L (informative) **Measurement of plenum fans and plug fans** **125**
Annex M (informative) **Comparison of NEMA methodology for calculation motor efficiency with IEC** **127**
Annex N (informative) **Report and results of test** **128**
Bibliography **136**