ISO 19859:2016-06 (E)

Gas turbine applications - Requirements for power generation

Contents

Page

Foreword xii

Introduction xiii

1 Scope 1

2 Normative references 2

3 Termsanddefinitions 8

4 Comparative performance assessment at standard reference conditions 12
4.1 General 12
4.2 Standard reference conditions 13
4.2.1 General 13
4.2.2 Ambient conditions 13
4.2.3 Exhaust conditions 13
4.2.4 Cooling water conditions (if applicable) 13
4.2.5 Working fluid heater or cooler 13
4.2.6 Fuel for comparative performance assessment 13

5 Performance at site conditions 14
5.1 Site rating 14
5.1.1 Site rated power 14
5.1.2 Site minimum load 14
5.1.3 Site net heat rate 14
5.1.4 Site peak load 14
5.2 Site conditions 14
5.3 Corrections 15

6 Site conditions and utilities 15
6.1 Air quality 15
6.2 Water quality 16
6.3 Steam quality 16
6.4 Purge media quality 16
6.5 Interface and utility connection points 17
6.6 Gas turbine orientation due to site conditions 17

7 Discharges and emissions to the environment 18
7.1 General 18
7.2 Design philosophy for prevention of unplanned release of fluids 18
7.3 Noise emissions 18
7.3.1 General 18
7.3.2 Methods for sound measurements and predictions 18
7.3.3 Sound level within the gas turbine enclosure 19
7.4 Exhaust emissions 19
7.4.1 General 19
7.4.2 Responsibilities 19
7.4.3 Reporting emissions 19
7.4.4 Start-up emissions 20
7.5 Post-combustion controls 20
7.6 Emission monitoring 20
7.7 Water, steam and other emissions 20

7.8 Visible plumes 20

8 Contract fuels 21
8.1 General 21
8.2 Types (gas, liquids and combination) 21
8.3 Fuel composition 21
8.4 Fuel supply requirements 22

8.5 Alternative fuels (syngas, low calorific value gas, LPG, NGL, Naphtha, LNG, high hydrogen and residual fuel oil) 22

9 Fuel systems and treatment 23
9.1 General requirements 23
9.2 Gas fuel supply 23
9.3 Liquid fuel supply 23
9.4 Fuel filter/separator 24
9.4.1 Gas fuel 24
9.4.2 Liquid fuel 24
9.5 Pre-heating requirements for the dew point control of fuel gas 24
9.6 Pre-heating requirements for liquid fuels approaching their pour point 24
9.7 Alternative fuels - multi-fuel capability 24
9.8 Mixed fuel co-firing 25
9.9 Fuel for igniter 25
9.10 Start-up fuel, main fuel and fuel changeover 25
9.11 Water and steam injection systems 25
9.12 Fuel purge, vents and drains 25
9.13 Fuel system metering 25
9.14 Fuel system pipework and vessels design 26
9.14.1 General 26
9.14.2 Fuel pipes, joints and flanges 26
9.14.3 Flexible pipes 26

10 Regulations, codes and standards 26
10.1 General requirements 26
10.2 Design codes and standards 27
10.3 Verification 27

11 Operating requirements 28
11.1 General requirements 28
11.2 Operating range and limitations 28
11.3 Starts (time to start, number of starts, start restrictions) 28
11.4 Loading/de-loading 29
11.5 Grid operational requirements 29
11.6 Frequency response 30
11.7 Location of controls HMI 30
11.8 Operation documents 30
11.9 Island mode operation and black start 30
11.10 Black start and black grid restoration 31

12 Quality 31
12.1 Quality management system 31
12.1.1 General 31
12.1.2 Project quality manager 31
12.1.3 Project quality plan 31
12.1.4 Quality control plan 32
12.1.5 Inspection and test plan 32
12.2 Quality monitoring and approval 32
12.2.1 Sub-suppliers and supply chain quality monitoring 32
12.2.2 Quality surveillance by the Purchaser 33
12.2.3 Equipment approvals of statutory and coded items 33
12.2.4 Quality control record 33
12.2.5 Control of non-conforming products and services 33

12.2.6 Concessions 33
12.2.7 Project design reviews 34

13 Reliability, availability and maintainability 34
13.1 Basic RAM assessment 34
13.1.1 General 34
13.1.2 Reliability 34
13.1.3 Starting reliability 35
13.1.4 Availability 36
13.1.5 Maintainability 36
13.1.6 Spares holding 37
13.1.7 Operating logs 37
13.2 Additional RAM requirements 38
13.2.1 General requirements 38
13.2.2 Forced outage factor and equivalent forced outage factor 38
13.2.3 Equivalent availability factor 39
13.2.4 Equivalent operating hours 41

14 Safety requirements 41
14.1 General 41
14.2 Risk assessment 41
14.3 Fire precautions 41
14.3.1 General 41
14.3.2 Enclosure fire precautions 42
14.3.3 Gas turbine hall fire precautions 42
14.4 Hazardous area classification and explosion prevention and protection 42
14.5 Flammable gas detection 42
14.6 Heat detectors 42
14.7 Smoke detection 42
14.8 Enclosed space access 42
14.9 Containment and rupture 43
14.10 Hydraulically operated safety equipment 43
14.11 Fuel system pressure testing 43
14.12 Clutch 43
14.13 Functional safety 43
14.14 Hazardous material 43
14.15 Overspeed protection system testing 44
14.16 Manual isolation features 44
14.17 Hazard identification and operability studies 44

15 Measurement,language,identificationandstandardization 45
15.1 Units of measurement 45
15.2 Language 45
15.2.1 General 45
15.2.2 Language for communication 45
15.2.3 Language for documentation 45
15.2.4 Language for HMI display screens 45
15.2.5 Language for labelling and signs 45
15.3 Equipment identification system, nameplates and labels 46
15.4 Standardization and interchangeability 46

16 Corrosionprevention,paintingandfinishing 47
16.1 General requirements 47
16.2 Painting and coating 47
16.2.1 General 47
16.2.2 Type of exposure 47
16.2.3 Visual assessment of workmanship of surface 48
16.2.4 Preparation of the surface 49
16.2.5 Application procedures 49
16.2.6 Paint materials 49
16.2.7 Galvanized coatings 49
16.2.8 Inspections and tests 50

16.3 Galvanic effects 50

17 Packing and transportation 50
17.1 Preparation 50
17.2 Packing 51
17.3 Transportation 52

18 Gas turbine core 52
18.1 Design requirements 52
18.1.1 Life (hours and weighted hours, starts, cyclic events) 52
18.1.2 Mechanical design shaft power limitations 53
18.1.3 Radial and axial clearances and control 53
18.1.4 Compressor 53
18.1.5 Turbine 54
18.1.6 Combustor 55
18.1.7 Casings 56
18.1.8 Rotor 56
18.1.9 Rotor standstill corrosion protection 57
18.1.10 Rotor overspeed capability 57
18.1.11 Vibration and dynamics 57
18.2 Vibration acceptance limits 58
18.2.1 General 58
18.2.2 Measurements on rotating shafts 59
18.2.3 Measurements on non-rotating parts 59
18.3 Balance quality 60
18.3.1 Balance planes 60
18.3.2 Balancing general 60
18.3.3 Low speed balancing 60
18.3.4 High speed balancing 60
18.4 Bearings and supports 61
18.5 Modified cycles 61
18.5.1 General 61
18.5.2 External air coolers and direct steam cooling 61

19 Gearboxes and couplings 62
19.1 Load gearbox 62
19.2 Auxiliary gears 62
19.3 Balancing and vibration 62
19.4 Main drive shaft couplings 63
19.4.1 General 63
19.4.2 Main drive flexible couplings - speeds not exceeding 4 000 r/min 63
19.4.3 Main drive flexible couplings - speeds exceeding 4 000 r/min 63
19.4.4 Quill shaft main drive flexible couplings 64
19.4.5 Rigid couplings 64
19.4.6 Over-torque devices 64
19.4.7 Coupling guards 64

20 Air inlet system 65
20.1 General 65
20.2 Air filter 65
20.3 Inlet filter house 66
20.4 Water removal systems 67
20.5 Inlet cooling systems 67
20.6 Inlet ducts and silencer 68
20.7 Resonance of ducts, silencer or turning baffles 68
20.8 Materials, fixings cladding and sealing 69
20.9 Isolation flaps and roller shutters 69
20.10 Anti-icing 70
20.10.1 General 70
20.10.2 Compressor bleed anti-icing heating (static filter) 70
20.10.3 Electric infrared heating (static filter) 70
20.10.4 Inlet coils steam or hot water heating 70

20.10.5 Electrical resistance heating 70
20.10.6 Pulse clean filters 70
20.10.7 Inlet heating fire protection and access limitations 71

21 Exhaust system 71
21.1 General 71
21.2 Interface between gas turbine and exhaust system 72
21.3 Design requirements 72
21.4 Mechanical requirements 73
21.5 Insulation 73
21.6 Noise requirements and silencers 73
21.7 Safety requirements 73
21.8 Diverter damper 74
21.9 Exhaust stack 74

22 Civil design and foundation requirements 75
22.1 General 75
22.2 Basis of design 75
22.2.1 General 75
22.2.2 Allowable bearing capacity 75
22.2.3 Foundations, settlements and defections 75
22.2.4 Levelling datum(s) 76

23 Generator design interface requirements 76
23.1 Electrical fault torque 76
23.2 Matching of the generator to gas turbine 76
23.3 Generator overspeed 76
23.4 Starting device 77

24 Heat recovery steam generation design interface 77

25 Combined cycle applications 78
25.1 General 78
25.2 Gas turbines in combined cycle applications 78
25.3 Single-shaft arrangements start restrictions 79
25.3.1 General 79
25.3.2 Single-shaft rotor train - with clutch 79
25.3.3 Single-shaft rotor train - no clutch 79

26 Control and instrumentation requirements 80
26.1 Control 80
26.1.1 General requirements 80
26.1.2 Architecture 80
26.1.3 Human machine interfacing (HMI) 80
26.1.4 Alarm and annunciation 81
26.1.5 Starting 81
26.1.6 Sequence control 81
26.1.7 Governing and limiting 82
26.1.8 Unloading and shutdown 83
26.1.9 Automation 84
26.2 Instrumentation and associated equipment 85
26.2.1 General 85
26.2.2 Operability and diagnostics 85
26.2.3 Control equipment and instruments 85
26.2.4 Gauges 86
26.2.5 Solenoid valves 86
26.2.6 Vibration monitoring and axial position equipment 86
26.2.7 Actuators 87
26.2.8 Trace heating 87
26.3 Cabling and control panel installation 88
26.3.1 General 88
26.3.2 Cabling 88

26.4 Electrical C&I equipment ... 89
26.4.1 General ... 89
26.4.2 Electrical supplies and other services ... 89
26.4.3 Spare termination ... 89
26.5 Power supplies ... 90
26.5.1 General ... 90
26.5.2 Power supply sizing ... 90
26.5.3 Intrinsically safe power supplies ... 90
26.5.4 Battery systems ... 91
26.5.5 UPS systems ... 91
26.6 Electrical/electronic equipment protection ... 91
26.6.1 Lightning and surge protection ... 91
26.6.2 Electrostatic discharges (ESD) ... 91
26.6.3 Electromagnetic compatibility (EMC) ... 91
26.6.4 Electric arc welding ... 92
26.6.5 Earthing and bonding ... 92
26.7 Equipment protection ... 92
26.7.1 General ... 92
26.7.2 Protection systems ... 92
26.7.3 Lubrication system ... 93
26.7.4 Fuel system ... 94
26.8 Fire precautions ... 94
26.8.1 General ... 94
26.8.2 Fire detection ... 94
26.8.3 Enclosure fire precautions ... 94
26.8.4 Gas detection ... 94
26.8.5 Smoke detection ... 94
26.9 Emission control ... 95
26.9.1 General ... 95
26.9.2 Exhaust emission monitoring ... 95
26.9.3 Periodic sampling ... 96
26.10 Hazardous areas and certified equipment ... 96
26.11 Control and instrumentation - maintenance and spare parts ... 96
26.11.1 General ... 96
26.11.2 Equipment access ... 96
26.12 Data communications ... 97
26.12.1 General ... 97
26.12.2 Data acquisition storage system ... 97
26.13 C&I system commissioning ... 97

27 Electrical system requirements ... 98
27.1 General requirements ... 98
27.2 Design, layout and redundancy ... 100
27.3 Earthing and lightning protection, equipotential bonding ... 100
27.4 LV power supply requirements ... 101
27.5 LV switchgear and control equipment ... 102
27.6 DC distribution ... 102
27.7 Battery including battery charger - DC/AC converter ... 103
27.8 Control system power supply ... 104
27.9 Conductors, cables and wiring practices general ... 104
27.10 Conductors, cables and wiring practices outside cabinets ... 105
27.11 Wiring inside cabinets ... 105
27.12 Electric motors ... 105
27.13 Junction boxes and cabinets ... 106
27.14 Protection against electric shock ... 106
27.15 Trace heating ... 106
27.16 Grid codes ... 106

28 Maintenance requirements ... 107
28.1 General ... 107
28.2 Design for maintenance ... 107
28.3 Maintenance strategy (in situ or at works) ... 107

28.4 Maintenance planning (scheduled maintenance, scheduled inspections) 107
28.5 Parts repairs and replacement 108
28.5.1 Repair 108
28.5.2 Component lives 108
28.6 Tools 108
28.7 Spares 109
28.7.1 General 109
28.7.2 Strategic spares 109
28.8 Training 109
28.9 Outage maintenance 110
28.9.1 Programmed maintenance 110
28.9.2 Degradation after maintenance period 111
28.9.3 Maintenance scope and planning 111
28.10 Maintenance documentation 111

29 Enclosures 112
29.1 General 112
29.2 Construction 113
29.2.1 General 113
29.2.2 Weatherproofing of enclosure 113
29.2.3 Acoustic and heat insulation 113
29.2.4 Ventilation and explosion prevention and protection 114
29.2.5 Internal heating 115
29.2.6 Lighting 115
29.2.7 Enclosure instrumentation 115
29.2.8 Flooring 116
29.2.9 Personnel doorway design (including access panels) 116
29.3 Access and egress 116
29.3.1 General 116
29.3.2 Enclosure roof access 117
29.4 Maintenance within enclosures 117
29.4.1 General 117
29.4.2 Disassembly of enclosure for maintenance 118
29.5 Platforms and access ways 118
29.6 Mechanical handling and cranes 118
29.6.1 General 118
29.6.2 Mobile crane 119
29.6.3 Fixed installed crane 119
29.7 Laydown and storage 119
29.8 Enclosure fire precautions 119

30 Auxiliary equipment 120
30.1 Barring equipment 120
30.1.1 General 120
30.1.2 Gas turbine barring systems 120
30.1.3 Safety and operational requirements 121
30.2 Starting systems 121
30.2.1 Types 121
30.2.2 General and design requirements 122
30.2.3 Power supply for starting systems 122
30.2.4 Start-up restrictions 123
30.3 Lube oil systems 123
30.3.1 General requirements 123
30.3.2 Design requirements 123
30.3.3 Oil reservoirs and storage tanks 125
30.3.4 Temperature control and heating 125
30.3.5 Coolers 125
30.3.6 Filters and contamination 126
30.3.7 Lube oil selection, type and quality 126
30.3.8 Use of synthetic oil 127
30.3.9 Minimum supervision requirements 127
30.4 Compressor water wash systems 128

30.4.1 General ... 128
30.4.2 Off-line systems ... 128
30.4.3 On-line systems ... 129
30.5 Cooler ... 129
30.5.1 Interstage cooling ... 129
30.5.2 Cooling air coolers ... 129
30.5.3 Water cooling systems ... 129
30.6 Pipework ... 130
30.6.1 Piping design code ... 130
30.6.2 General requirements ... 130
30.6.3 Testing and certification ... 130
30.6.4 Hydrostatic testing ... 130
30.6.5 Non-destructive examination (NDE) ... 131
30.6.6 Mechanical requirements ... 131
30.6.7 Joints and connections ... 131
30.6.8 Corrugated flexible metal hoses and hose assemblies ... 132
30.6.9 Non-metallic flexible hoses, hose assemblies and end connections ... 132
30.6.10 Flange connectors ... 132
30.6.11 Insulation of pipework ... 132
30.6.12 Trace heating ... 133
30.6.13 Drains ... 133
30.6.14 Vents ... 133
30.6.15 Equipment access ... 133
30.7 Pressure equipment ... 134

31 Condition monitoring ... 134
31.1 General ... 134
31.2 Vibration monitoring system ... 134
31.2.1 Introduction and overview ... 134
31.2.2 On-line vibration analysis systems ... 134
31.2.3 Off-line vibration analysis system ... 135
31.3 Data acquisition and trend monitoring ... 135
31.3.1 General ... 135
31.3.2 Scope ... 135
31.3.3 Data-acquisition ... 135
31.3.4 Trend monitoring system ... 135

32 Installation and commissioning ... 136
32.1 Installation ... 136
32.2 Commissioning ... 137

33 Verificationtesting ... 138
33.1 Scope ... 138
33.2 Reliability test ... 138
33.3 Contractual performance tests ... 139
33.3.1 General ... 139
33.3.2 Test procedure ... 139
33.3.3 Measurement uncertainty ... 140
33.3.4 Tolerances ... 140
33.3.5 Correction curves ... 140
33.3.6 Performance degradation ... 140
33.3.7 ISO TIT values ... 140
33.4 Noise tests ... 140
33.5 Emissions test ... 141

34 Design life ... 141

35 Technical information and documents ... 141
35.1 General ... 141
35.2 Instructions for use ... 142
35.2.1 General ... 142
35.2.2 Document format ... 142

35.3 Document submission stages and responsibility 142
35.4 General documentation 142

Annex A (normative) Use of data sheet requirements and options 144

Bibliography 146