

DIN EN 12331:2015-12 (E)

Food processing machinery - Mincing machines - Safety and hygiene requirements

Contents		Page
European foreword		4
Introduction		5
1	Scope	6
2	Normative references	8
3	Terms and definitions	9
4	List of hazards	11
5	Safety requirements and/or measures	14
5.1	General	14
5.2	Mechanical safety	14
5.2.1	General	14
5.2.2	Zone 1 - Measures at mincing machines with feed intake and worm	14
5.2.3	Zone 2 - Measures at mincing machines with feed intake hopper and screw conveyor	16
5.2.4	Zone 3 - Discharge outlet on mincing machines	20
5.2.5	Zone 4 - Removal of worm and set of cutting tools	21
5.2.6	Zone 5 - Drive system	21
5.2.7	Zone 6 - Machine components e.g. cover over hopper edge	22
5.2.8	Zone 7 to 10 - Mincing machines with loading devices	22
5.3	Electrical hazards	24
5.3.1	General	24
5.3.2	Stopping function of switching devices	24
5.3.3	Emergency stop-device	24
5.3.4	Protection against water ingress	24
5.3.5	ON- and OFF-switch	25
5.3.6	Safety requirements related to electromagnetic phenomena	25
5.4	Hazards from loss of stability	26
5.5	Noise reduction	26
5.6	Hazards from use of gases (N ₂ , CO ₂ and steam)	26
5.7	Ergonomic requirements	26
5.8	Hygiene and cleaning	27
5.8.1	General	27
5.8.2	Food area	28
5.8.3	Splash area	29
5.8.4	Non-food area	29
5.8.5	Surface conditions	29
5.8.6	Cleaning	29
6	Verification of safety requirements and/or measures	29
7	Information for use	31
7.1	General	31
7.2	Operating instruction	31
7.3	Marking	33
Annex A (normative)	Noise test code for mincing machines (grade 2)	34
A.1	Emission sound pressure level determination	34

A.2	Installation and mounting conditions	34
A.3	Operating conditions	34
A.4	Measurement	34
A.5	Information to be recorded	34
A.6	Information to be reported	34
A.7	Declaration and verification of the noise emission values	35
Annex B (normative) Design principles to ensure cleanability of mincing machines		36
B.1	Definition	36
B.2	Materials	36
B.2.1	General	36
B.2.2	Type of materials	37
B.3	Design	37
B.3.1	General	37
B.3.2	Food area	37
B.3.3	Splash area	38
B.3.4	Non-food area	40
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC		41
Bibliography		42