

ISO 13577-4:2014-09 (E)

Industrial furnace and associated processing equipment - Safety - Part 4: Protective systems

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Design requirements for equipment in a protective system	4
4.1	General	4
4.2	Requirements for protective systems	5
4.3	Fault assessment for the hardwired section of protective systems	15
4.4	Failure of utilities	15
4.5	Reset	15
Annex A (informative) Explanation of techniques and measures for avoiding systematic faults		16
Annex B (informative) Examples of techniques for avoiding failures from external wiring		18
Annex C (informative) Examples for the determination of safety integrity level SIL using the risk graph method		22
Annex D (informative) Example of an extended risk assessment for one safety instrumented function using the IEC 61511 method		39
Annex E (informative) Sample schematic diagrams of protective system		46
Annex F (normative) Hardwiring protective systems		61
Bibliography		71