

DIN 21773:2014-08 (E)

Gears - Cylindrical involute gears and gear pairs - Inspection dimensions of tooth thickness

Contents		Page
Foreword		3
Introduction		4
1 Scope		5
2 Normative references		5
3 Symbols, designations and units		5
3.1 Symbols and designations		5
3.2 Subscripts		8
3.3 Units.....		8
4 Tooth thickness.....		8
5 Normal chordal tooth thickness and height above the chords.....		8
6 Constant chord		10
7 Base tangent length (span measurement)		11
7.1 General		11
7.2 External gears, number of teeth spanned		12
7.3 Internal spur gears, number of tooth spaces spanned.....		15
8 Radial single-ball dimension		16
9 Radial single-cylinder dimension		20
10 Diametral dimension over balls		20
11 Diametral dimension over cylinders		22
12 Double-flank centre distance		22
13 Diameter of the overcut tip cylinder.....		23
14 Deviations, deviation coefficients and tolerances.....		23
14.1 Preliminary remarks		23
14.2 Tooth thickness.....		24
14.3 Chordal tooth thickness		25
14.4 Base tangent length (span measurement)		25
14.5 Radial single-ball or single-cylinder dimension		25
14.6 Diametral dimension over balls or cylinders.....		26
14.7 Double-flank centre distance with master gear		26
14.8 Tip diameter of overcut cylindrical gears		26
Bibliography		28