

ISO/TS 17165-2:2013-04 (E)

Hydraulic fluid power - Hose assemblies - Part 2: Practices for hydraulic hose assemblies

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Safety considerations	2
4.1	General	2
4.2	Fluid injections	2
4.3	Whipping hoses	2
4.4	Burns from conveyed fluids	3
4.5	Fire and explosions from conveyed fluids	3
4.6	Fire and explosions from static-electric discharge	3
4.7	Electrical shock	3
4.8	Mechanisms controlled by fluid power	3
5	Hose selection and routing	3
5.1	General	3
5.2	System pressures	3
5.3	Suction	4
5.4	External pressure	4
5.5	Temperature	4
5.6	Permeation	4
5.7	Compatibility between hose materials and system fluids	4
5.8	Environment	4
5.9	Static-electric discharge	5
5.10	Sizing	5
5.11	Unintended uses	5
5.12	Specifications and standards	5
5.13	Unusual applications	5
5.14	Hose assembly cleanliness	5
5.15	Hose fittings	5
5.16	Vibration	6
5.17	Hose cover protection	6
5.18	External physical abuse	6
5.19	Swivel hose fittings and connectors	7
5.20	Rotary connectors	7
5.21	Slings and clamps	7
5.22	Minimum bend radius	7
5.23	Elbows and connectors	8
5.24	Lengths	8
5.25	Hose movement and bending	9
6	Hose assembly fabrication	11
6.1	General	11
6.2	Component inspection	11
6.3	Hose fitting parts	11

6.4	Compatibility between hose and hose fittings	11
6.5	Hose assembly equipment	11
6.6	Safety equipment	12
6.7	Condition of hose assembly parts	12
6.8	Cleanliness of hoses and hose assemblies	12
6.9	Temperature	12
6.10	Assembly inspection	12
6.11	Marking	12
7	Hose installation and replacement	12
7.1	General	12
7.2	Pre-installation inspection	12
7.3	Handling during installation	13
7.4	Twist angle and orientation	13
7.5	Securing and protection	13
7.6	Routing	13
7.7	Assembly torque	13
7.8	System checkouts	14
8	Maintenance inspection	14
8.1	General	14
8.2	Inspection frequency	14
8.3	Visual inspection (hose and hose fittings)	14
8.4	Visual inspection (all other components in the system)	15
8.5	Functional tests	15
9	Storage	15
9.1	General	15
9.2	Age control	15
9.3	Storage conditions	16
10	Identification statement (reference to this part of ISO 17165)	16
Annex A (informative) Examples of actual failure resulting from improper use		17