ISO 15531-44:2010-12 (E)

Industrial automation systems and integration - Industrial manufacturing management data - Part 44: Information modelling for shop floor data acquisition

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms, definitions, and abbreviated terms 2
3.1 Terms and definitions 2
3.2 Abbreviated terms 4

5.3 Structure of shop floor data acquisition system 9
5.4 The captured data and their organization 11
5.5 The question of time 12
5.6 Size optimization 13

6 The EXPRESS schema definition of shop floor captured data 14
6.1 Shop floor captured data schema definition 14
6.2 Shopfloor_captured_data type definitions 15
6.3 Shop floor captured data entity definitions 16
6.4 Manufactured_product 17
6.5 Orders 18
6.6 Traceability 21
6.7 Productivity_and_maintenance 22
6.8 Quality 25
6.9 Resource 27
6.10 Time stamping and time reference 28

Bibliography 39

Index 40

Figures: Figure 1: Functional Levels (From IEC 62264-1) 6

Figure 2 : Schema of the shop floor data acquisition and level 3 recording process 10

Figure 3: Organization of the model: main data captured 11