

DIN EN 13457:2010-10 (E)

Footwear, leather and imitation leather goods manufacturing machines - Splitting, skiving, cutting, cementing and cement drying machines - Safety requirements (includes Amendment A1:2010)

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	9
4	"List of significant hazards"	10
5	"Safety requirements and/or protective measures"	26
5.1	General principles	26
5.2	Common requirements for all machines within the scope	26
5.2.1	Mechanical equipment	26
5.2.2	Electrical equipment	27
5.2.3	Thermal protection	27
5.2.4	Protection against fire	27
5.2.5	Noise control at the design state	28
5.2.6	Fumes and dust detrimental to health	28
5.2.7	Ergonomics	28
5.2.8	Pressurized fluid systems	29
5.2.9	Control systems	29
5.2.10	Additional safety devices	30
5.2.11	Aids for transportation	30
5.3	Additional requirements for specific machines	30
5.3.1	Splitting machines (see Figure 1)	30
5.3.2	Skiving machines (Figure 2)	31
5.3.3	Cutting machines (Figures 3 and 4)	31
5.3.4	Strip cutting machines (Figure 5)	31
5.3.5	Cementing machines (Figures 6, 7, 8, 9, 10 and 11)	31
5.3.6	Cement drying machines (Figure 12)	32
6	"Verification of safety requirements and/or protective measures"	33
7	Information for use	40
7.1	General	40
7.2	Signal and warning devices	40
7.3	Instruction handbook (operating manual)	40
7.4	Declared noise emission values	41
7.5	"Marking"	41
Annex A (normative) Requirements for guards		43
Annex B (normative) Requirements for interlocking guards		45
Annex C (normative) Requirements for trip device		46

Annex D (normative) Requirements for hold-to-run control device	49
Annex E (normative) Noise test code for splitting-, skiving-, cutting-, cementing- and cement drying machines	51
Annex F (normative) Prevention against explosions	54
Annex G (normative) Requirements for pressure sensitive mats and floors	56
Annex H (normative) Temperatures of burn threshold	57
Annex I (normative) Requirements for control guards (interlocking guard with start function)	58
Annex J (informative) Splitting machines: Safety devices for feeding and processing area	59
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	60
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC"	61