

DIN EN 12855:2011-02 (E)

Food processing machinery - Rotating bowl cutters - Safety and hygiene requirements (includes Amendment A1:2010)

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	7
3	Terms and definitions	8
4	List of hazards	9
4.1	General	9
4.2	Mechanical hazards	9
4.3	Electrical hazards	11
4.4	Hydraulic hazards	11
4.5	Hazard from loss of stability	11
4.6	Noise hazard	11
4.7	Hazard from use of gases (N ₂ , CO ₂ and steam)	11
4.8	Hazards from non-compliance with ergonomic principles	11
4.9	Hazards from non-compliance with hygiene principles	11
5	Safety requirements and/or measures	12
5.1	General	12
5.2	Mechanical hazards	12
5.3	Electrical Hazards	18
5.4	Hydraulic and pneumatic hazards	21
5.5	Hazard from loss of stability	21
5.6	Noise reduction	21
5.7	Hazard from use of gases (N ₂ , CO ₂ and steam)	21
5.8	Ergonomic requirements	22
5.9	Hygiene and cleaning	22
6	Verification of safety requirements and/or safety measures	24
7	Information for use	25
7.1	General	25
7.2	Operating instructions	25
7.3	Training of operators	27
8	Marking	27
Annex A (normative)	Common hazards for food processing machines and reduction requirements applicable to rotating bowl cutters	29
Annex B (normative)	Noise test code for rotating bowl cutters (grade 2)	31
Annex C (normative)	Design principles to ensure cleanability of rotating bowl cutters	33
Annex ZA (informative)	!Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC"	39
Bibliography		40