

DIN EN 14492-2:2010-05 (E)

Cranes - Power driven winches and hoists - Part 2: Power driven hoists (includes Amendment A1:2009)

Contents	Page
Foreword	7
Introduction	8
1 Scope	9
2 Normative references	9
3 Terms and definitions	11
4 List of significant hazards	14
5 Safety requirements and/or protective measures	19
5.1 General	19
5.2 Devices	20
5.3 Couplings	26
5.4 Brakes for hoisting and lowering movements	26
5.5 Gearbox	27
5.6 Load hooks	27
5.7 Rope drives	27
5.8 Chain drives	30
5.9 Belt drives	31
5.10 Pneumatic equipment	32
5.11 Hydraulic equipment	34
5.12 Trolleys	38
5.13 Electrical equipment of hoists and their trolleys	39
5.14 Reduction of noise by design	42
5.15 Hoists for use in a potentially explosive atmosphere	43
6 Verification of the safety requirements and/or protective measures	44
6.1 Hoists manufactured in series	44
6.2 Hoists designed individually	44
7 User information	51
7.1 General	51
7.2 Special requirements	51
7.3 Marking	53
Annex A (informative) Examples of power driven hoists	55
A.1 Rope hoist	55
A.2 Chain hoist	56
A.3 Belt hoist	57
A.4 Open type hoist	58
A.5 NGL building hoists -- Treuil potence de chantier -- Bauaufzüge für nicht geführte Lasten	59
Annex B (normative) Additional requirements when transporting hot molten masses	60
Annex C (informative) Additional requirements for hoists intended to be used in potentially explosion atmosphere	63

C.1	Introduction	63
C.2	General	63
C.3	Hazard sources in explosion hazard areas	64
C.3.1	Electrically caused hazards	64
C.3.2	Mechanically caused hazards	64
C.3.3	Hazards caused by environmental conditions	64
C.3.4	Measures to eliminate hazards in explosion hazard areas	64
C.3.5	Marking	65
C.4	User information	65
Annex D (informative) Additional requirements for operation in aggressive environments and outdoors		66
D.1	General	66
D.2	Ropes and chains	66
Annex E (informative) Additional requirements for operation at low temperatures		68
Annex F (normative) Supporting structures for NGL building hoists		69
F.1	General	69
F.2	Terms and definitions	69
F.3	Classification	70
F.4	Construction characteristics	72
F.4.1	General requirements	72
F.4.2	Interchangeability of parts and modularity	73
F.4.3	Ease of transportation	73
F.5	Calculations	76
F.5.1	General	76
F.5.2	Forces and load combinations to be considered	77
F.5.3	Stability	77
F.5.4	Structural verification	78
F.5.5	Loads transmitted calculations	79
F.6	Instructions	79
F.6.1	Transmitted forces/moment information	79
F.6.2	Markings	82
F.6.3	User information	82
F.7	Verifications	83
Annex G (normative) Power driven series hoist mechanisms - Test procedure for verification of the classification		84
G.1	Introduction	84
G.2	Application	84
G.3	Implementation of the test	84
G.3.1	Framework conditions	84
G.3.2	Configurations	85
G.3.3	Test programme	85
G.4	Acceptance criteria	86
G.5	Calculation and Figures	86
Annex H (informative) Documents for hooks		91
Annex I (informative) Values of IAL, DAL for different types of rated capacity limiters		92
I.1	Calculation of rated capacity limiters	92
Annex J (normative) Selection of motors		94
J.1	General	94
J.2	Criteria for motor selection (EN 60034-1)	94

J.2.1	General	94
J.2.2	Remarks on the selection of motors	95
J.2.3	Degree of protection according to EN 60034-5	95
J.2.4	Thermal calculation of the motor	95
J.2.5	Squirrel cage motor	98
J.2.6	Power correction in function of ambient temperature and altitude	99
J.2.7	Cyclic duration factor and number of working cycles per hour	101
J.3	Motors for vertical motions	101
J.3.1	Determination of required torque	101
J.3.2	Cyclic duration factor and number of cycles per hour	102
J.4	Motors for horizontal motions	104
J.4.1	General	104
J.4.2	Determining the torque necessary	104
J.4.3	Cyclic duration factor and number of cycles per hour	105
J.4.4	Rotation	106
J.4.5	Span variation	106
Annex K (normative) Noise test code		108
K.1	Scope	108
K.2	Standards used in this annex	108
K.3	Description of the machine family	108
K.4	Determination of the emission sound pressure level at the operator's position by measurement	109
K.4.1	General	109
K.4.2	Hoists, other than NGL building hoists	109
K.5	Determination of the sound power level	109
K.5.1	General	109
K.5.2	Hoists, other than NGL building hoists	109
K.5.3	NGL building hoists	110
K.6	Mounting and operation conditions	112
K.6.1	General	112
K.6.2	Hoists, other than NGL building hoists	112
K.6.3	NGL building hoists	112
K.7	Uncertainties	113
K.8	Information to be recorded	113
K.9	Information to be reported	113
K.10	Declaration and verification of noise emission values	113
Annex L (informative) Selection of a suitable set of crane standards for a given application		114
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC		115
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 94/9/EC		116
Annex ZC (informative) !!!Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC""""		117
Bibliography		118
Figures Figure 1 -- fleet angle		12
Figure A.1.1 -- Rope hoist -- Palan à câble -- Seilzug		55
Figure A.1.2.1 -- Monorail trolley, "standard headroom" -- Chariot monorail, "hauteur perdue normale" Einschienenuntergurtfahrwerk, "normale Bauhöhe"		55
Figure A.1.2.2 -- Monorail trolley, "short headroom" -- Chariot monorail, "hauteur perdue réduite" -- Einschienenuntergurtfahrwerk, "kurze Bauhöhe"		55

Figure A.1.2.3 -- Crab -- Chariot birail -- Zweischienenobergurtfahrwerk	55
Figure A.1.2 -- Travel carriages (Hoist mounted) -- Chariots (Palan monté) -- Fahrwerke (Hubwerk angebaut)	55
Figure A.2.1 -- Chain hoist -- Palan à chaîne -- Kettenzug	56
Figure A.2.2.1 -- Monorail trolley, "standard headroom" -- Chariot monorail, "hauteur perdue normale" -- Einschienenuntergurtfahrwerk, "normale Bauhöhe"	56
Figure A.2.2.2 -- Monorail trolley, "short headroom" -- Chariot monorail, "hauteur perdue réduite" -- Einschienenuntergurtfahrwerk, "kurze Bauhöhe"	56
Figure A.2.2.3 -- Crab -- Chariot birail -- Zweischienenobergurtfahrwerk	56
Figure A.2.2 -- Travel carriages (Hoist mounted) -- Chariots (Palan monté) -- Fahrwerke (Hubwerk angebaut)	56
Figure A.3.1 -- Belt hoist -- Palan à sangle -- Bandzug	57
Figure A.3.2 -- Monorail trolley -- Chariot monorail -- Einschienenuntergurtfahrwerk	57
Figure A.4 -- Open type hoist -- Treuil ouvert -- Offenes Hubwerk	58
Figure A.5.1 -- Jib hoist with parallel drum -- Treuil potence à tambour parallèle -- Auslegerhubwerk mit paralleler Trommel	59
Figure A.5.2 -- Jib hoist with axial drum -- Treuil potence à tambour axial -- Auslegerhubwerk mit axialer Trommel	59
Figure A.5.3 -- Hoist with trolley -- Treuil potence pour chariot -- Hubwerk mit Fahrwerk	59
Figure A.5.4 -- Suspended hoist -- Treuil potence suspendu -- Aufgehängtes Hubwerk	59
Figure A.5.5 -- Scaffold hoist -- Treuil d'échafaudage -- Gerüstwinde	59
Figure F.1 -- Column support -- Support -- Colonne -- Dreibock	71
Figure F.2 --Jib-extension -- Extension de potence -- Zwischenrahmen	71
Figure F.3 -- Prop support -- Chandelle -- Geschossstütze	71
Figure F.4 -- Window support -- Support fenêtre -- Fensterwinkel	71
Figure F.5 -- Scaffold support -- Support pour echafaudage -- Gerüsthalterung oder -befestigung ...	71
Figure F.6 -- Gantry support -- Chevalet -- Doppelrahmenstütze mit Ausleger	72
Figure F.7 -- Up-jib -- Flèche potence -- Schwenkarm	72
Figure F.8 -- Connection device to the scaffold with T-head bolt	74
Figure F.9 -- Example of hinge with anti pull-out system	74
Figure F.10 -- Connection devices for counterweight and hand rail position	74
Figure F.11 -- Example of jib positioning devices and sheave protection	74
Figure F.12 -- Example of hand lever jib positioning device	75
Figure F.13 -- Self retaining locking handle	75

Figure F.14 -- Rail buffers	75
Figure F.15 -- Feet stop and body guard for gantry support	75
Figure F.16 -- Prop head/length rate	76
Figure F.17 -- Window support hoisting position	76
Figure F.18 -- Transmitted loads from prop support	80
Figure F.19 --Transmitted loads from scaffold support	80
Figure F.20 -- Transmitted loads from up-jib	81
Figure F.21 -- Transmitted loads from window support	81
Figure F.23 -- Transmitted loads from gantry support	81
Figure G.1 -- Opposed winding arrangement	88
Figure G.2 -- Symmetrical rope lead-off about the drum centre	88
Figure G.3 -- Normal lifting operation during the test (Cycle I)	89
Figure G.4 -- Picking the load up from the floor at the start of every 4 th lifting operation (Cycle II) ..	89
Figure G.5 -- Every 4 th pick up from the floor at main lifting speed, if possible (Cycle III)	89
Figure J.1 -- Torque operation for two different cycles	97
Figure J.2 -- Correction as function of ambient temperature and altitude	100
Figure K.1 -- Microphone positions on the hemisphere	111
Tables Table 1 -- List of significant hazards and associated requirements	15
Table 2 -- Values for hv for estimation of IAL	24
Table 3 -- Speed limit for three-phase slipring motors	41
Table 4 -- Stall torques for three-phase slipring motors with contactor control	41
Table 5 -- Methods to be used to verify conformity with the safety requirements and/or measures ..	45
Table B.1 -- Additional requirements when transporting hot molten masses	62
Table F.1 -- Stability safety factor oS for various forces	78
Table F.2 -- Safety coefficients for steel structures	78
Table F.3 -- Load cases	78
Table F.4 -- Means of verification of the safety requirements and/or measures	83
Table I.1 -- Example of values	92
Table J.1 -- Typical operation of torque for 2 different cycles	98
Table J.2 -- Indications for the number of cycles per hour and the cycles duration factor for the vertical motions 103 Table J.3 -- Indications for the number of cycles per hour and the cyclic duration factor for the horizontal motions	107
Table K.1 -- Coordinates of the 6 microphone positions	110