

DIN EN 1218-5:2010-02 (E)

Safety of woodworking machines - Tenoning machines - Part 5: One side profiling machines with fixed table and feed rollers or feed chain (includes Amendment A1:2009)

Contents

Page

age Foreword	4
Introduction	5
1 Scope	6
2 Normative references	6
3 Terms and definitions	9
3.1 General	9
3.2 Terms	9
3.3 Definitions	11
4 List of significant hazards	15
5 Safety requirements and/or measures	17
5.1 General	17
5.2 Controls	18
5.2.1 Safety and reliability of control systems	18
5.2.2 Position of controls	19
5.2.3 Starting	19
5.2.4 Normal stopping	20
5.2.5 Emergency stop	20
5.2.6 Integrated feed	20
5.2.7 Positioning of tool spindles	21
5.2.8 Speed changing	21
5.2.9 Failure of the power supply	21
5.2.10 Failure of control circuits	21
5.3 Protection against mechanical hazards	22
5.3.1 Stability	22
5.3.2 "Risk of break-up during operation"	22
5.3.3 Tool holder and tool design	22
5.3.4 Braking	24
5.3.5 Devices to minimise the possibility or the effect of ejection	26
5.3.6 Work-piece supports and guides	30
5.3.7 Prevention of access to moving parts	31
5.4 Protection against non-mechanical hazards	36
5.4.1 Fire	36
5.4.2 Noise	36
5.4.3 Emission of chips and dust	37
5.4.4 Electricity	37
5.4.5 Ergonomics and handling	38
5.4.6 Lighting	38
5.4.7 Pneumatics	38
5.4.8 Hydraulics	38
5.4.9 "Electromagnetic compatibility"	39
5.4.10 Static electricity	39
5.4.11 Errors of fitting	39
5.4.12 Isolation	39

5.4.13	Maintenance	39
6	Information for use	40
6.1	Warning devices	40
6.2	Marking	40
P	6.3 Instruction handbook	41
Annex A (informative) Examples of safety related electronic control systems		44
Annex B (normative) Tool spindle dimensional tolerances		48
Annex C (normative) Operating conditions for noise emission measurement		49
C.1	General	49
C.2	Noise measurements	49
C.2.1	Test conditions	49
C.2.2	Microphone positions	49
C.2.3	General data sheet	51
Annex ZA (informative) !Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC"		55
Annex ZB (informative) !Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC"		56
Bibliography		57