

ISO 6194-4:2009-03 (E)

Rotary shaft lip-type seals incorporating elastomeric sealing elements - Part 4: Performance test procedures

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms, definitions and symbols	2
3.1	Terms and definitions	2
3.2	Symbols	2
4	Pre-test procedure	2
5	Dynamic normal-temperature test	2
5.1	Test apparatus	2
5.2	Installation	5
5.3	Test conditions	5
5.4	Test procedure	5
5.5	Post-test measurements	5
5.6	Recording	5
5.7	Acceptance criteria	5
6	Dynamic low-temperature test	5
6.1	General	5
6.2	Test apparatus	6
6.3	Installation	7
6.4	Test procedure	7
6.5	Post-test measurements	7
6.6	Recording	7
6.7	Acceptance criteria	7
7	Material testing of elastomeric components	7
7.1	Elastomeric material requirements	7
7.2	Density	8
7.3	Hardness	8
7.4	Compression set	8
7.5	Fluid immersion	8
7.6	Dry-heat ageing in air	8
7.7	Stiffness at low temperature	9
7.8	Recording	9
8	Identification statement (Reference to this part of ISO 6194)	9
Annex A (informative)	Typical example of a seal test report for the dynamic test	10
Annex B (informative)	Typical example of a seal test report for the dynamic low-temperature test ...	13
Annex C (informative)	Typical example of an elastomeric material test report	15
Bibliography		17