

DIN EN 15027:2010-03 (E)

Transportable wall saw and wire saw equipment for job site - Safety (includes Amendment A1:2009)

Contents		Page
Foreword		4
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	7
4	List of significant hazards	11
5	Safety requirements and/or measures	12
5.1	General	12
5.2	Mechanical hazards	13
5.2.1	General	13
5.2.2	Protection against moving parts	13
5.2.3	Stability	14
5.2.4	Transport and handling	14
5.2.5	Fixing of the cutting tool	14
5.2.6	Manual starting	14
5.2.7	Guiding systems	15
5.2.8	Control devices	15
5.2.9	Failure of power supply	15
5.3	Electrical hazards	16
5.4	Thermal hazards	16
5.5	Exhaust fumes (internal combustion engines)	16
5.6	Hydraulic and pneumatic installations	16
5.6.1	Hydraulic installations	16
5.6.2	Pneumatic installations	17
5.6.3	Hoses and pipes under pressure	17
5.7	Fluid containers	17
5.8	Cutting debris and dust emission	17
5.9	Rotational speed	17
5.10	Noise reduction at design stage	17
5.11	Maintenance	18
6	Verification of safety requirements and/or measures	18
7	Information for use	18
7.1	General	18
7.2	Marking	18
7.2.1	Regular marking	18
7.2.2	Other information	19
7.2.3	Warning about residual risks	19
7.3	Accompanying documents	19
7.3.1	General	19
7.3.2	Operator's instructions	19
7.3.3	Maintenance instructions	22
7.3.4	Spare parts list	23

Annex A (normative) Noise test code - Grade 2 of accuracy	24
A.1 General	24
A.2 Measurement of the A-weighted emission sound pressure level at the work station	24
A.3 Determination of the A-weighted sound power level emitted by the machine	24
A.4 Operating conditions	24
A.5 Information to be recorded	25
A.6 Information to be reported	25
A.7 Noise declaration by the manufacturer	25
Annex B (normative) Requirements for cutting-off wheel and wire guards	27
B.1 General	27
B.2 Tool guards for wall saws	27
B.3 Tool guard for wire saws	28
Annex C (normative) Pictograms	30
Annex D (normative) Verification of surface temperature	31
D.1 Test equipment	31
D.2 Test method	31
D.3 Test acceptance	31
Annex E (informative) Examples for working areas and dangerous areas for wire saws	32
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 98/37/EC	35
Annex ZB (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/EC	36
Bibliography	37
Figures Figure 1 -- Components of a wall saw	8
Figure 2 -- Components of a wire saw	10
Figure B.1 -- Wall saw - Tool guard	27
Figure B.2 -- Wire saw - Tool guard	28
Figure C.1 -- "Caution, risk of cutting"	30
Figure C.2 -- "Read operator's instructions" (see ISO 7000:2004)	30
Figure C.3 -- "Ear Hearing protection shall be worn"	30
Figure C.4 -- "Eye protection shall be worn"	30
Figure C.5 -- "Hand protection shall be worn"	30
Figure D.1 -- Test cone to detect hot surface	31
Figure E.1 -- Danger zones for wall cutting with additional wire guiding devices	32
Figure E.2 -- Danger zones for wall cutting without additional wire guiding devices	33
Figure E.3 -- Danger zones for floor cutting	34
Tables Table 1 -- List of significant hazards	12
Table B.1 -- Minimum thickness of tool guard parts for wall saws	28
Table B.2 -- Minimum thickness of tool guard parts for wire saws	29