

ISO 5801:2007-12 (E)

Industrial fans - Performance testing using standardized airways

| Contents | | Page |
|--------------------|--|-------------|
| Foreword | | vii |
| Introduction | | viii |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Symbols and units | 16 |
| 4.1 | Symbols | 16 |
| 4.2 | Subscripts | 19 |
| 5 | General | 19 |
| 6 | Instruments for pressure measurement | 20 |
| 6.1 | Barometers | 20 |
| 6.2 | Manometers | 21 |
| 6.3 | Damping of manometers | 21 |
| 6.4 | Checking of manometers | 21 |
| 6.5 | Position of manometers | 22 |
| 7 | Determination of average pressure in an airway | 22 |
| 7.1 | Methods of measurement | 22 |
| 7.2 | Use of wall tapplings | 22 |
| 7.3 | Construction of tapplings | 22 |
| 7.4 | Position and connections | 23 |
| 7.5 | Checks for compliance | 23 |
| 7.6 | Use of Pitot-static tube | 23 |
| 8 | Measurement of temperature | 24 |
| 8.1 | Thermometers | 24 |
| 8.2 | Thermometer location | 24 |
| 8.3 | Humidity | 24 |
| 9 | Measurement of rotational speed | 25 |
| 9.1 | Fan shaft speed | 25 |
| 9.2 | Acceptable instruments | 25 |
| 10 | Determination of power input | 25 |
| 10.1 | Measurement accuracy | 25 |
| 10.2 | Fan shaft power | 25 |
| 10.3 | Determination of fan shaft power by electrical measurement | 25 |
| 10.4 | Impeller power | 26 |
| 10.5 | Transmission systems | 26 |
| 11 | Measurement of dimensions and determination of areas | 26 |
| 11.1 | Flow-measurement devices | 26 |
| 11.2 | Tolerance on dimensions | 26 |
| 11.3 | Determination of cross-sectional area | 27 |

| | | |
|------|---|----|
| 12 | Determination of air density, humid gas constant and viscosity | 27 |
| 12.1 | Density of air in the test enclosure at section x | 27 |
| 12.2 | Determination of vapour pressure | 28 |
| 12.3 | Determination of air viscosity | 30 |
| 13 | Determination of flow rate | 31 |
| 13.1 | General | 31 |
| 13.2 | In-line flowmeters (standard primary devices) | 31 |
| 13.3 | Traverse methods | 32 |
| 14 | Calculation of test results | 34 |
| 14.1 | General | 34 |
| 14.2 | Units | 34 |
| 14.3 | Temperature | 34 |
| 14.4 | Mach number and reference conditions | 36 |
| 14.5 | Fan pressure | 40 |
| 14.6 | Calculation of stagnation pressure at a reference section of the fan from gauge pressure, p_{ex} , measured at a section x of the test duct | 43 |
| 14.7 | Inlet volume flow rate | 44 |
| 14.8 | Fan air power and efficiency | 44 |
| 15 | Rules for conversion of test results | 52 |
| 15.1 | Laws on fan similarity | 52 |
| 15.2 | Conversion rules | 54 |
| 16 | Fan characteristic curves | 57 |
| 16.1 | General | 57 |
| 16.2 | Methods of plotting | 58 |
| 16.3 | Characteristic curves at constant speed | 58 |
| 16.4 | Characteristic curves at inherent speed | 58 |
| 16.5 | Characteristic curves for adjustable-duty fan | 59 |
| 16.6 | Complete fan characteristic curve | 60 |
| 16.7 | Test for a specified duty | 61 |
| 17 | Uncertainty analysis | 62 |
| 17.1 | Principle | 62 |
| 17.2 | Pre-test and post-test analysis | 62 |
| 17.3 | Analysis procedure | 62 |
| 17.4 | Propagation of uncertainties | 62 |
| 17.5 | Reporting uncertainties | 63 |
| 17.6 | Maximum allowable uncertainties measurement | 63 |
| 17.7 | Maximum allowable uncertainty of results | 64 |
| 18 | Selection of test method | 65 |
| 18.1 | Classification | 65 |
| 18.2 | Installation categories | 65 |
| 18.3 | Test report | 65 |
| 18.4 | User installations | 66 |
| 18.5 | Alternative methods | 66 |
| 18.6 | Duct simulation | 66 |
| 19 | Installation of fan and test airways | 66 |
| 19.1 | Inlets and outlets | 66 |
| 19.2 | Airways | 66 |
| 19.3 | Test enclosure | 67 |
| 19.4 | Matching fan and airway | 67 |
| 19.5 | Outlet area | 67 |
| 20 | Carrying out the test | 67 |
| 20.1 | Working fluid | 67 |
| 20.2 | Rotational speed | 67 |
| 20.3 | Steady operation | 67 |

| | | |
|------|---|-----|
| 20.4 | Ambient conditions | 68 |
| 20.5 | Pressure readings | 68 |
| 20.6 | Tests for a specified duty | 68 |
| 20.7 | Tests for a fan characteristic curve | 68 |
| 20.8 | Operating range | 68 |
| 21 | Determination of flow rate | 68 |
| 21.1 | Multiple nozzle | 68 |
| 21.2 | Conical or bellmouth inlet | 68 |
| 21.3 | Orifice plate | 68 |
| 21.4 | Pilot-static tube traverse (see ISO 3966 and ISO 5221) | 69 |
| 22 | Determination of flow rate using multiple nozzles | 69 |
| 22.1 | Installation | 69 |
| 22.2 | Geometric form | 69 |
| 22.3 | Inlet zone | 70 |
| 22.4 | Multiple-nozzle characteristics | 70 |
| 22.5 | Uncertainty | 72 |
| 23 | Determination of flow rate using a conical or bellmouth inlet | 73 |
| 23.1 | Geometric form | 73 |
| 23.2 | Screen loading | 74 |
| 23.3 | Inlet zone | 75 |
| 23.4 | Conical inlet performance | 75 |
| 23.5 | Bellmouth inlet performance | 75 |
| 23.6 | Uncertainties | 77 |
| 24 | Determination of flow rate using an orifice plate | 77 |
| 24.1 | Installation | 77 |
| 24.2 | Orifice plate | 77 |
| 24.3 | Ducts | 81 |
| 24.4 | Pressure tapplings | 81 |
| 24.5 | Calculation of mass flow rate | 81 |
| 24.6 | Reynolds number | 82 |
| 24.7 | In-duct orifice with D and D/2 taps [see Figure 20 a) and ISO 5167-1] | 82 |
| 24.8 | Outlet orifice with wall tapplings [see Figure 20 c) and e)] | 86 |
| 25 | Determination of flow rate using a Pitot-static tube traverse | 88 |
| 25.1 | General | 88 |
| 25.2 | Pitot-static tube | 88 |
| 25.3 | Limits of air velocity | 93 |
| 25.4 | Location of measurement points | 93 |
| 25.5 | Determination of flow rate | 94 |
| 25.6 | Flow rate coefficient | 94 |
| 25.7 | Uncertainty of measurement | 95 |
| 26 | Installation and setup categories | 95 |
| 26.1 | Category A: free inlet and free outlet | 95 |
| 26.2 | Category B: free inlet and ducted outlet | 95 |
| 26.3 | Category C: ducted inlet and free outlet | 96 |
| 26.4 | Category D: ducted inlet and ducted outlet | 96 |
| 26.5 | Test installation type | 96 |
| 27 | Flow straighteners | 96 |
| 27.1 | Types of straightener | 97 |
| 27.2 | Rules for use of a straightener | 98 |
| 28 | Common-segment airways for ducted fan installations | 99 |
| 28.1 | Common segments | 99 |
| 28.2 | Common segment at fan outlet | 99 |
| 28.3 | Common segment at fan inlet | 101 |
| 28.4 | Outlet duct simulation | 103 |

| | | |
|---|--|-----|
| 28.5 | Inlet duct simulation | 103 |
| 28.6 | Loss allowances for standardized airways | 104 |
| 29 | Standardized test chambers | 107 |
| 29.1 | Test chamber | 107 |
| 29.2 | Variable supply and exhaust systems | 112 |
| 29.3 | Standardized inlet test chambers | 112 |
| 29.4 | Standardized outlet test chambers | 115 |
| 30 | Standard methods with test chambers -- Category A installations | 118 |
| 30.1 | Types of fan setup | 118 |
| 30.2 | Inlet-side test chambers | 118 |
| 30.3 | Outlet-side test chambers | 131 |
| 31 | Standard test methods with outlet-side test ducts -- Category B installations | 136 |
| 31.1 | Types of fan setup | 136 |
| 31.2 | Outlet-side test ducts with antiswirl device | 137 |
| 31.3 | Outlet chamber test ducts without antiswirl device | 149 |
| 32 | Standard test methods with inlet-side test ducts or chambers -- Category C installations | 156 |
| 32.1 | Types of fan setup | 156 |
| 32.2 | Inlet-side test ducts | 157 |
| 32.3 | Inlet-side test chambers | 170 |
| 33 | Standard methods with inlet- and outlet-side test ducts -- Category D installations | 180 |
| 33.1 | Types of fan setup | 180 |
| 33.2 | Installation category B with outlet antiswirl device and with an additional inlet duct or inlet-duct simulation | 184 |
| 33.3 | Installation category B without outlet antiswirl device nor common segment, modified with addition of an inlet duct or inlet-duct simulation | 190 |
| 33.4 | Installation category C with common inlet duct, modified with the addition of an outlet common segment with antiswirl device | 193 |
| 33.5 | Installation category C, modified with the addition of an outlet-duct simulation without antiswirl device | 197 |
| Annex A (normative) Fan pressure and fan installation category | | 205 |
| Annex B (normative) Fan-powered roof exhaust ventilators | | 209 |
| Annex C (informative) Chamber leakage test procedure | | 211 |
| Annex D (informative) Fan outlet elbow in the case of a non-horizontal discharge axis | | 217 |
| Annex E (informative) Electrical input power consumed by a fan installation | | 220 |
| Annex F (informative) Preferred methods of performance testing | | 227 |
| Bibliography | | 228 |