ISO 17934:2026-03 (E)

Condition monitoring and diagnostics of machines - Reciprocating compressors

Contents

Page

Foreword ..... **iv**

Introduction ..... **v**

1 Scope **1**

2 Normative references **2**

3 Terms and definitions **2**

4 Symbols and abbreviated terms **5**

5 Initial CM preparations **10**

6 Reciprocating compressors failure modes **11**
6.1 General 11
6.2 Reciprocating compressor components 11
6.3 Potential failure mode identification and prioritization 11

7 Monitoring and diagnostic techniques **13**
7.1 General 13
7.2 CM technique overview 13
7.3 Primary descriptors and plots 14
7.4 Correlation measurements 16
7.5 Adaptive monitoring strategy 18
7.6 Monitoring and diagnostic technique selection and evaluation 18
7.7 Automatic diagnostic decision support and artificial intelligence (AI) 19

8 Implementing, operating and maintaining a monitoring solution **19**
8.1 General 19
8.2 Sensor selection and installation 20
8.3 CMS system evaluation and selection 21
8.4 Monitoring system daily operation 22

Annex A (informative) **Machine components and failure modes** **24**

Annex B (informative) **Sensors and monitoring techniques for reciprocating compressor components and failure modes** **28**

Annex C (informative) **Primary monitoring and diagnostic techniques** **30**

Annex D (informative) **Monitoring technique evaluation** **84**

Bibliography **86**