

ISO 20816-3:2022-10 (E)

Mechanical vibration - Measurement and evaluation of machine vibration - Part 3: Industrial machinery with a power rating above 15 kW and operating speeds between 120 r/min and 30 000 r/min

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	2
3	Terms and definitions	3
4	Measurement procedures	3
4.1	General	3
4.2	Measurement location	3
4.3	Measurement equipment	6
4.4	Continuous and non-continuous monitoring	7
4.5	Operational conditions	7
4.6	Background vibration	8
4.7	Choice of measurement type	8
5	Machine classification	9
5.1	General	9
5.2	Classification according to machine type, rated power or shaft height	9
5.3	Classification according to support flexibility	9
6	Evaluation criteria	10
6.1	General	10
6.2	Criterion I: Vibration magnitude	10
6.2.1	General	10
6.2.2	Evaluation zones	11
6.2.3	Acceptance criteria	11
6.2.4	Evaluation zone limits	11
6.3	Criterion II: Change in vibration magnitude	11
6.4	Evaluation during transient operation	12
6.5	Operational limits	12
6.5.1	General	12
6.5.2	Setting ALARM values	13
6.5.3	Setting TRIP values	13
6.6	Supplementary procedures/criteria	13
6.7	Evaluation based on changes in vibration amplitude of specified frequency components and vibration vector information	13
Annex A (normative) Evaluation criteria for vibration measured on non-rotating parts of coupled industrial machines under specified operating conditions		15
Annex B (normative) Evaluation criteria for shaft relative vibration of coupled industrial machines under specified operating conditions		17

Annex C (informative) Guidelines for considering the bearing clearance for the specification of evaluation criteria for shaft relative vibration of coupled industrial machines underspecified operating conditions	21
Annex D (informative) Cautionary notes about the use of vibration velocity criteria at low rotational speeds	22
Bibliography	24