DIN ISO 21940-1:2019-07 (E)

Mechanical vibration - Rotor balancing - Part 1: Introduction (ISO 21940-1:2019)

Contents

Page

National foreword 4

National Annex NA (informative) Bibliography 6

Foreword 7

Introduction 8

1 Scope 9

2 Normative references 9

3 Termsanddefinitions 9

4 Fundamentals of balancing 9
4.1 General 9
4.2 Unbalance of a single disc 10
4.3 Unbalance distribution 12
4.4 Unbalance representation 12

5 Factors to consider when balancing 13
5.1 General 13
5.2 Rotors with rigid behaviour 13
5.3 Rotors with flexible behaviour 14
5.3.1 General 14
5.3.2 Shaft-elastic behaviour 14
5.3.3 Component-elastic behaviour 15
5.3.4 Settling behaviour 15
5.4 Examples of rotor behaviours 15

6 Selection of a balancing procedure 16

7 Unbalance tolerances 17
7.1 General 17
7.2 Permissible residual unbalance 17
7.2.1 General 17
7.2.2 Permissible residual unbalance for rotors with rigid behaviour 17
7.2.3 Permissible residual unbalance for rotors with flexible behaviour 17
7.3 Vibration limits 18
7.4 Influence of modes above service speed 18
7.5 Factors influencing balancing procedures 19
7.5.1 General 19
7.5.2 Tolerances 19
7.5.3 Speed and support conditions 20
7.5.4 Initial unbalance 20

8 Selection of a balancing machine 20
8.1 General 20
8.2 Special requirements 21

9 International Standards on balancing 21
9.1 General 21

9.2 Vocabulary 22
9.2.1 ISO 21940-2 -- Balancing vocabulary 22
9.2.2 ISO 2041 -- Vibration and shock vocabulary 22
9.4.2 ISO 21940-23 -- Enclosures and other protective measures for the measuring station of balancing machines 23
9.5 Machine design for balancing 24
9.5.1 ISO 21940-31 -- Susceptibility and sensitivity of machines to unbalance 24
9.5.2 ISO 21940-32 -- Shaft and fitment key convention 24

Annex A (informative) Mathematical and graphical representation of unbalance 25

Annex B (informative) Examples of different rotor behaviours as indicated on a typical hard-bearing balancing machine 32

Bibliography 38
9.3 Balancing procedures and tolerances 22
9.3.1 General 22

medium and large rotors 22
9.4 Balancing machines 23
9.4.1 ISO 21940-21 -- Description and evaluation of balancing machines 23