

# DIN EN ISO 28927-1:2020-04 (E)

## Hand-held portable power tools - Test methods for evaluation of vibration emission - Part 1: Angle and vertical grinders (ISO 28927-1:2019)

<b>Contents</b>		Page
<b>European foreword</b>		3
<b>Annex ZA (informative) Relationship between this European Standard and the essential health and safety requirements of Directive 2006/42/EC aimed to be covered</b>		4
<b>Foreword</b>		5
<b>Introduction</b>		6
<b>1 Scope</b>		7
<b>2 Normative references</b>		7
<b>3 Terms and definitions</b>		7
3.1 Terms and definitions		8
3.2 Symbols		8
<b>4 Basic standards and vibration test codes</b>		8
<b>5 Description of the family of machines</b>		9
<b>6 Characterization of vibration</b>		11
6.1 Direction of measurement		11
6.2 Location of measurements		11
6.3 Magnitude of vibration		14
6.4 Combination of vibration directions		14
<b>7 Instrumentation requirements</b>		14
7.1 General		14
7.2 Mounting of transducers		14
7.2.1 Specification of transducer		14
7.2.2 Fastening of transducers		14
7.3 Frequency weighting filter		15
7.4 Integration time		15
7.5 Auxiliary equipment		15
7.6 Calibration		15
<b>8 Testing and operating conditions of the machinery</b>		15
8.1 General		15
8.2 Operating conditions		16
8.2.1 Pneumatic machines		16
8.2.2 Hydraulic machines		16
8.2.3 Electrical machines		16
8.3 Other quantities to be specified		16
8.4 Attached equipment, work piece and task		16
8.4.1 Test wheel		16
8.4.2 Feed force		17
8.4.3 Test procedure		19
8.5 Operators		19
<b>9 Measurement procedure and validity</b>		19
9.1 Reported vibration values		19
9.2 Declaration and verification of the vibration emission value		20
9.3 Correction factor		20
<b>10 Measurement report</b>		21
<b>Annex A (informative) Model test report for vibration emission of angle and vertical grinders</b>		22
<b>Annex B (normative) Determination of uncertainty</b>		24
<b>Annex C (normative) Design of test wheel</b>		26
<b>Bibliography</b>		34