

ISO 18419:2026-02 (E)

Oilseeds - Application of near infrared spectrometry

Contents		Page
Foreword.....		iv
Introduction.....		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Principle	9
5	Apparatus	9
6	Calibration and initial validation	10
6.1	General.....	10
6.2	Reference methods.....	11
6.3	Development of the prediction model.....	11
6.4	Cross-validation.....	12
6.5	Outliers.....	12
6.6	Validation of prediction models.....	13
6.6.1	General.....	13
6.6.2	External validation.....	13
6.6.3	Bias correction.....	13
6.6.4	Slope adjustment.....	14
6.6.5	Expansion of prediction sample set.....	14
6.7	Changes in measuring and instrument conditions.....	14
7	Statistics for performance measurement	15
7.1	General.....	15
7.2	Plot the results.....	15
7.3	Bias.....	16
7.4	Standard error of prediction.....	17
7.5	Root mean square error of prediction.....	20
7.6	Slope.....	20
7.7	Coefficient of determination.....	22
7.8	Ratio of performance to deviation.....	22
8	Sampling	23
9	Procedure	23
9.1	Preparation of test sample.....	23
9.2	Measurement.....	24
9.3	Evaluation of results.....	24
10	Checking instrument stability	24
10.1	Instrument diagnostics.....	24
10.2	Control sample.....	24
10.3	Instruments in a network.....	24
11	Running performance check of the prediction models	24
11.1	General.....	24
11.2	Control charts using the difference between reference and NIR results (validation samples).....	25
12	Precision and accuracy	26
12.1	Repeatability.....	26
12.2	Accuracy.....	27
13	Test report	27
Bibliography		28