

ISO/TS 22002-6:2016-04 (E)

Prerequisite programmes on food safety - Part 6: Feed and animal food production

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Generic PRPs	3
4.1	Establishment	3
4.1.1	General requirements	3
4.1.2	Environment	3
4.2	Layout and workspace	3
4.2.1	General requirements	3
4.2.2	Internal design and layout	3
4.2.3	Internal structures and fittings	3
4.2.4	Equipment	4
4.2.5	Mobile structures and equipment	4
4.2.6	Storage	4
4.3	Utilities	4
4.3.1	General requirements	4
4.3.2	Water supply	4
4.3.3	Ventilation	4
4.3.4	Air and other gases	5
4.3.5	Lighting	5
4.4	Waste disposal	5
4.4.1	General requirements	5
4.4.2	Waste handling	5
4.4.3	Drains and drainage	5
4.5	Equipment suitability, cleaning and maintenance	5
4.5.1	General requirements	5
4.5.2	Hygienic design	6
4.5.3	Measuring and dosing devices	6
4.5.4	Maintenance	6
4.6	Management of purchased materials and services	6
4.6.1	General requirements	6
4.6.2	Selection and management of suppliers	7
4.6.3	Incoming materials	7
4.7	Measures for prevention of cross-contamination	7
4.8	Cleaning and sanitation	8
4.8.1	General requirements	8
4.8.2	Cleaning and sanitizing programmes	8
4.8.3	Cleaning and sanitizing agents and tools	8
4.9	Pest control	8
4.9.1	General requirements	8
4.9.2	Pest control programs	8
4.9.3	Preventing access	9
4.9.4	Harbourage and infestations	9
4.9.5	Monitoring and detection	9
4.9.6	Control and eradication	9

4.10	Personnel hygiene	9
4.10.1	General requirements	9
4.10.2	Personal behaviour	9
4.10.3	Personal hygiene facilities and toilets	10
4.10.4	Designated eating areas	10
4.10.5	Clothing and protective equipment	10
4.10.6	Personal cleanliness	10
4.11	Rework	10
4.11.1	General requirements	10
4.11.2	Storage, identification and traceability	10
4.11.3	Rework usage	10
4.12	Withdrawal procedures	11
4.13	Storage and transport	11
4.13.1	General requirements	11
4.13.2	Warehousing requirements	11
4.13.3	Vehicles, conveyances and containers	11
4.14	Packaging information and customer awareness	12
Bibliography		13