DIN ISO 2965:2012-07 (E)

Materials used as cigarette papers, filter plug wrap and filter joining paper, including materials having a discrete or oriented permeable zone and materials with bands of differing permeability - Determination of air permeability (ISO 2965:2009)

Contents

Page

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Principle 7

5 Apparatus 10

6 Sampling 10

7 Procedure 10
7.1 General 10
7.2 Leak check of the test piece holder 10
7.3 Preparation of test pieces 10
7.4 Calibration 10
7.5 Insertion of a test piece 11
7.6 Measurement 12

8 Expression of results 13

9 Precision 14
9.1 Repeatability 14
9.2 Reproducibility 14
9.3 Results of an international collaborative study (Study 1) 14
9.4 Statistical discussion of r and R results for Study 1 15
9.5 Results of an international collaborative study (Study 2) 16
9.6 Statistical discussion of r and R results for Study 2 17

10 Test report 17

Annex A (normative) Leak testing of test piece holder 21

Annex B (normative) Calibration of air permeability standards and air permeability measuring instruments 21

Annex C (informative) Determination of relevant surface leakage of test piece in the test piece holder 25

Annex D (informative) Flow of air through porous materials 27

Annex E (informative) Compensation of calibration standards 29

Bibliography 32

National foreword 3

National Annex NA (informative) Bibliography 4