

# ISO 22006:2009-12 (E)

## Quality management systems - Guidelines for the application of ISO 9001:2008 to crop production

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
Introduction .....		v
0.1	General .....	viii
0.2	Process approach .....	ix
0.3	Relationship with ISO 9004[2] .....	xi
0.4	Compatibility with other management systems .....	xii
1	Scope .....	1
1.1	General .....	1
1.2	Application .....	2
2	Normative references .....	2
3	Terms and definitions .....	2
4	Quality management system .....	6
4.1	General requirements .....	6
4.2	Documentation requirements .....	8
5	Management responsibility .....	13
5.1	Management commitment .....	13
5.2	Customer focus .....	13
5.3	Quality policy .....	14
5.4	Planning .....	14
5.5	Responsibility, authority and communication .....	15
5.6	Management review .....	17
6	Resource management .....	18
6.1	Provision of resources .....	18
6.2	Human resources .....	19
6.3	Infrastructure .....	20
6.4	Work environment .....	21
7	Product realization .....	22
7.1	Planning of product realization .....	22
7.2	Customer-related processes .....	23
7.3	Design and development .....	26
7.4	Purchasing .....	29
7.5	Production and service provision .....	31
7.6	Control of monitoring and measuring equipment .....	35
8	Measurement, analysis and improvement .....	36
8.1	General .....	36
8.2	Monitoring and measurement .....	37
8.3	Control of nonconforming product .....	40
8.4	Analysis of data .....	41
8.5	Improvement .....	41
Annex A (informative)	Typical crop processes and sub-processes .....	44

<b>Annex B (informative) Cross references between ISO 22000:2005[6] and ISO 22006:2009 .....</b>	<b>54</b>
<b>Annex C (informative) Correspondence between ISO 14001:2004[3] and ISO 22006:2009 .....</b>	<b>59</b>
<b>Bibliography .....</b>	<b>63</b>