DIN EN ISO 11140-1:2006-04 (E)

Sterilization of health care products - Chemical indicators - Part 1: General requirements (ISO 11140-1:2005)

Contents

Page

Foreword ... 2

Introduction ... 4

1 **Scope** ... 5

2 **Normative references** ... 5

3 **Terms and definitions** ... 6

4 **Classification** ... 7

5 **General requirements** ... 8

6 **Performance requirements** ... 10

7 **Test methods** ... 11

8 **Additional requirements for process (Class 1) indicators** ... 14

9 **Additional requirements for single variable (Class 3) indicators** ... 17

10 **Additional requirements for multi-variable (Class 4) indicators** ... 17

11 **Additional requirements for steam integrating (Class 5) indicators** ... 18

12 **Additional requirements for dry heat integrating (Class 5) indicators** ... 18

13 **Additional requirements for ethylene oxide integrating (Class 5) indicators** ... 19

14 **Additional requirements for emulating (Class 6) indicators** ... 20

Annex A (informative) **Method for demonstrating shelf life of the product** ... 21

Annex B (informative) **Examples of testing indicators** ... 22

Annex C (informative) **Rationale for the requirements for integrating indicators and the link to the requirements for biological indicators (BIs) specified in ISO 11138 and microbial inactivation** ... 23

Annex D (informative) **Rationale for the liquid-phase test method for steam-formaldehyde indicators** ... 29

Annex E (informative) **Relationship of indicator components** ... 30

Bibliography ... 31

Annex ZA (normative) **Normative references to international publications with their relevant European publications** ... 32

Annex ZB (informative) **Relationship between this European Standard and the Essential Requirements of EU Directive 93/42 EEC** ... 33