

ISO 4074:2002-02 (E)

Natural latex rubber condoms - Requirements and test methods

Contents		Page
1	Scope	1
2	Normative references	1
3	Terms and definitions	1
4	Quality verification	3
5	Design	3
6	Burst volume and pressure	4
7	Tests for stability and shelf life	5
8	Freedom from holes	6
9	Visible defects	6
10	Package integrity	6
11	Packaging and labelling	7
12	Test report	9
Annexes	A Sampling plans intended for assessing compliance of a continuing series of lots of sufficient number to allow the switching rules to be applied	10
B	Sampling plans intended for assessing compliance of isolated lots	11
C	Determination of total lubricant for condoms in individual containers	12
D	Determination of length	14
E	Determination of width	16
F	Determination of thickness	17
G	Determination of bursting volume and pressure	19
H	Oven treatment for condoms	22
I	Determination of force and elongation at break of test pieces of condoms	23
J	Determination of shelf life by real-time stability studies	25
K	Guidance on conducting and analysing accelerated ageing studies	27
L	Testing for holes	30
M	Tests for package integrity	35
N	Test report	37

O	Calibration of air inflation equipment for determination of burst volume and pressure	38
P	Rationale	41
	Bibliography	45