ISO 8872:2022-11 (E)

Aluminium caps and aluminium/plastic caps for infusion bottles and injection vials - General requirements and test methods

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Requirements 2
4.1 General 2
4.2 Aluminium component 2
4.2.1 Mechanical characteristics 2
4.2.2 Chemical composition 2
4.2.3 Dimensions 3
4.2.4 Contamination 3
4.2.5 Earing 3
4.2.6 Other defects 3
4.3 Plastic component 3
4.3.1 Mechanical characteristics 3
4.3.2 Chemical composition 3
4.3.3 Dimensions 3
4.3.4 Contamination 3
4.3.5 Other defects 3
4.4 Functional requirements of aluminium and aluminium-plastic caps 4
4.4.1 Opening and tear-off forces for aluminium caps 4
4.4.2 Joining of aluminium and plastic component 4
4.4.3 Opening and tear-off forces for aluminium/plastic caps 4
4.4.4 Mechanical requirements after sterilization 4

5 Test methods 4
5.1 General 4
5.2 Mechanical characteristics 5
5.3 Chemical composition 5
5.4 Dimensions 5
5.5 Earing 5
5.6 Opening and tear-off forces of aluminium and aluminium/ plastic caps 5
5.7 Test methods after sterilization 6
5.7.1 Stability of coating on aluminium 6
5.7.2 Test method for premature opening and deformation 6

6 Packaging 6

7 Marking 6

Annex A (informative) Aluminium and aluminium plastic caps - Type drawings 7

Annex B (normative) Opening and tear-off forces 8

Bibliography 13