

ISO 24166-1:2022-08 (E)

Snap-on bottles for metering pumps - Part 1: Tubular glass

| Contents | | Page |
|--|---|-------------|
| Foreword | | iv |
| Introduction | | v |
| 1 | Scope | 1 |
| 2 | Normative references | 1 |
| 3 | Terms and definitions | 1 |
| 4 | Symbols | 3 |
| 5 | Dimensions | 4 |
| 5.1 | General | 4 |
| 5.2 | Vials without sealing ring | 4 |
| 5.3 | Vials with sealing ring | 7 |
| 6 | Materials | 10 |
| 7 | Requirements | 10 |
| 7.1 | General requirements | 10 |
| 7.2 | Physical requirements | 10 |
| 7.2.1 | Vertical force | 10 |
| 7.2.2 | Particulate contaminations | 10 |
| 7.3 | Chemical requirements | 11 |
| 7.4 | Sterilization | 11 |
| 8 | Marking of the vial | 11 |
| 9 | Packaging options | 11 |
| 9.1 | General packaging requirements | 11 |
| 9.2 | Packaging for nonsterile glass vials | 11 |
| 9.3 | Ready to sterilize or sterile glass vials | 11 |
| Annex A (informative) Snap-on considerations | | 13 |
| Annex B (informative) Tightness test | | 15 |
| Annex C (informative) Inner depth measuring | | 16 |
| Annex D (normative) Vertical force measurement test method | | 17 |
| Annex E (informative) Example of a packaging configuration | | 19 |
| Bibliography | | 20 |