ISO 7176-32:2022-05 (E)

Wheelchairs - Part 32: Test method for wheelchair castor assembly durability

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 1

4 Castorassemblyclassification 2

5 Strength requirements 2

6 Test apparatus 2
6.1 Corrosion testing machine 2
6.2 Fatigue testing machine 3
6.2.1 Testing machine description 3
6.2.2 Abrasion surface 3
6.2.3 Obstacle profile 3
6.2.4 Obstacle placement 3
6.2.5 Castor assembly loading 4

7 Test preparation 4
7.1 Preparation of the castor stem assembly holder and support arm 4
7.2 Setup of the turntable 4
7.3 Abrasion surface 4
7.4 Environmental conditions 4
7.5 Castor assembly loading conditions 5

8 Test procedure 7
8.1 Test sequence 7
8.2 Fatigue and abrasion test procedure 7
8.3 Corrosion test procedure 7
8.4 Evaluation of test results 7

9 Disclosure requirements 8

10 Test report 8

Annex A (informative) Castor assembly testing system example 9

Annex B (informative) Castor assembly testing report 11

Bibliography 12