

ISO 11608-3:2022-04 (E)

Needle-based injection systems for medical use - Requirements and test methods - Part 3: Containers and integrated fluid paths

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Requirements	3
4.1	General	3
4.2	Container integrity	4
4.2.1	Container Closure Integrity (CCI)	4
4.2.2	Resealability -- All multi-dose cartridges or reservoirs with discs	4
4.2.3	Fragmentation (disc coring) - cartridges or reservoirs with discs	4
4.3	Cannula requirements (as part of the fluid path)	5
4.3.1	Rigid needles	5
4.3.2	Soft cannulas	5
4.4	Fluid line connections	5
4.5	Medicinal product compatibility	5
4.5.1	General	5
4.5.2	Medicinal product compatibility with reservoir and integrated fluid path materials	6
4.5.3	Reservoir and integrated fluid path particulate matter	6
4.5.4	Reservoir and fluid path pyrogenicity	6
4.5.5	Reservoir and integrated fluid path leachables	7
4.5.6	Sterilization of the reservoir and/or integrated fluid path	7
4.6	Medicinal product leakage	8
5	Test methods	8
5.1	Resealability for multi-dose cartridges or reservoirs	8
5.2	Fragmentation (disc coring) - cartridges or reservoirs	9
5.3	Sub-visible particulates	10
5.4	Visible particulates	10
6	Information supplied with the container	10
6.1	General	10
6.2	Marking on the unit packaging	10
Annex A (informative)	Medicinal product compatibility references - Requirements, guidance, standards or compendia material	11
Annex B (informative)	Historical references to previous editions	14
Annex C (informative)	Theoretical support for resealability requirements	17
Annex D (informative)	Reservoir and integrated fluid path leachables	20
Annex E (informative)	Medicinal product compatibility	22
Annex F (informative)	Primary container closure as compared to reservoir and fluid path	24
Bibliography		27