

DIN EN 285:2021-12 (E)

Sterilization - Steam sterilizers - Large sterilizers (includes Amendment:2021)

| Contents | | Page |
|-------------------------|---|-------------|
| European foreword | | 7 |
| Introduction | | 8 |
| 1 | Scope | 11 |
| 2 | Normative references | 11 |
| 3 | Terms and definitions | 13 |
| 4 | Mechanical components | 18 |
| 4.1 | Dimensions | 18 |
| 4.2 | Materials | 18 |
| 4.3 | Pressure vessel | 18 |
| 4.3.1 | General | 18 |
| 4.3.2 | Double ended sterilizers | 19 |
| 4.3.3 | Test connections | 19 |
| 4.3.4 | Insulation | 20 |
| 4.4 | Framework and panelling | 21 |
| 4.5 | Loading equipment | 23 |
| 4.6 | Transport | 23 |
| 5 | Piping system and components | 23 |
| 5.1 | Pipework and fittings | 23 |
| 5.2 | Steam source | 23 |
| 5.2.1 | Steam supply from a dedicated steam generator | 23 |
| 5.2.2 | Steam supply from a central source | 24 |
| 5.3 | Air filter | 24 |
| 5.4 | Vacuum system | 24 |
| 6 | Measuring system, indicating and recording devices for temperature, pressure, time and status indicators | 24 |
| 6.1 | General | 24 |
| 6.2 | Measuring system | 24 |
| 6.3 | Status indicators | 27 |
| 6.4 | Measuring chains and time equipment | 27 |
| 6.4.1 | Temperature probes | 27 |
| 6.4.2 | Temperature measuring chains for control, recording and indication | 28 |
| 6.4.3 | Pressure transducers | 28 |
| 6.4.4 | Pressure measuring chains for control, recording and indication | 28 |
| 6.4.5 | Time control and indicating equipment | 29 |
| 6.5 | Recording systems | 29 |
| 6.5.1 | General | 29 |
| 6.5.2 | Records | 29 |
| 6.5.3 | Data processing | 31 |
| 7 | Control systems | 32 |
| 7.1 | General | 32 |
| 7.2 | Fault indication system | 33 |
| 7.3 | Software verification and validation | 34 |
| 8 | Performance requirements | 34 |

| | | |
|--------|---|----|
| 8.1 | Steam penetration | 34 |
| 8.2 | Physical parameters | 35 |
| 8.2.1 | Temperature characteristics | 35 |
| 8.2.2 | Bowie and Dick test | 37 |
| 8.2.3 | Air leakage | 37 |
| 8.2.4 | Air detector | 37 |
| 8.2.5 | Hollow load test | 37 |
| 8.3 | Load dryness | 37 |
| 8.3.1 | Load dryness, small load, textiles | 37 |
| 8.3.2 | Load dryness, full load, textiles | 38 |
| 8.3.3 | Load dryness, metal load | 38 |
| 9 | Sound power and vibration | 38 |
| 9.1 | Sound power | 38 |
| 9.2 | Vibration | 38 |
| 10 | Rate of pressure change | 38 |
| 11 | Safety, risk control and usability | 39 |
| 11.1 | Protective measures | 39 |
| 11.2 | Risk control, usability | 40 |
| 12 | Packaging and marking | 40 |
| 13 | Service and working environment | 41 |
| 13.1 | General | 41 |
| 13.2 | Electrical supply | 41 |
| 13.3 | Steam supply to the sterilizer chamber | 41 |
| 13.3.1 | Non-condensable gases | 41 |
| 13.3.2 | Dryness value | 41 |
| 13.3.3 | Superheat | 41 |
| 13.3.4 | Contaminants | 41 |
| 13.3.5 | Pressure fluctuation | 42 |
| 13.3.6 | Feed water | 42 |
| 13.4 | Lighting | 42 |
| 13.5 | Water, except water specified in 13.3.6 | 42 |
| 13.6 | Compressed air | 43 |
| 13.7 | Electromagnetic interference | 43 |
| 13.8 | Drains | 43 |
| 13.9 | Working Environment | 43 |
| 13.10 | Service connections | 43 |
| 14 | Testing | 43 |
| 14.1 | General | 43 |
| 14.2 | Calibration | 45 |
| 14.3 | Environment | 45 |
| 15 | Hollow load test | 46 |
| 15.1 | General | 46 |
| 15.2 | Apparatus | 46 |
| 15.3 | Procedure | 46 |
| 16 | Thermometric tests | 47 |
| 16.1 | Small load, thermometric | 47 |
| 16.1.1 | General | 47 |
| 16.1.2 | Apparatus | 47 |
| 16.1.3 | Procedure | 48 |
| 16.2 | Full load, thermometric | 50 |
| 16.2.1 | General | 50 |
| 16.2.2 | Apparatus | 50 |
| 16.2.3 | Procedure | 50 |

| | | |
|--------|---|----|
| 17 | Bowie and Dick test | 51 |
| 17.1 | General | 51 |
| 17.2 | Apparatus | 52 |
| 17.3 | Procedure | 52 |
| 18 | Air leakage test | 52 |
| 18.1 | General | 52 |
| 18.2 | Apparatus | 52 |
| 18.3 | Procedure | 53 |
| 19 | Air detector tests | 53 |
| 19.1 | General | 53 |
| 19.2 | Air detector, small load | 53 |
| 19.2.1 | Apparatus | 53 |
| 19.2.2 | Procedure | 54 |
| 19.3 | Air detector, full load | 55 |
| 19.3.1 | Apparatus | 55 |
| 19.3.2 | Procedure | 55 |
| 19.4 | Air detector function | 56 |
| 19.4.1 | General | 56 |
| 19.4.2 | Apparatus | 56 |
| 19.4.3 | Procedure | 56 |
| 20 | Load dryness test | 57 |
| 20.1 | Load dryness, small load, textiles | 57 |
| 20.1.1 | General | 57 |
| 20.1.2 | Apparatus | 57 |
| 20.1.3 | Procedure | 57 |
| 20.2 | Load dryness, full load, textile | 58 |
| 20.2.1 | General | 58 |
| 20.2.2 | Apparatus | 58 |
| 20.2.3 | Procedure | 58 |
| 20.3 | Load dryness, metal | 59 |
| 20.3.1 | General | 59 |
| 20.3.2 | Apparatus | 59 |
| 20.3.3 | Procedure | 59 |
| 21 | Steam quality test | 60 |
| 21.1 | Non-condensable gases | 60 |
| 21.1.1 | General | 60 |
| 21.1.2 | Apparatus | 60 |
| 21.1.3 | Procedure | 61 |
| 21.2 | Dryness | 63 |
| 21.2.1 | General | 63 |
| 21.2.2 | Apparatus | 63 |
| 21.2.3 | Procedure | 64 |
| 21.3 | Superheat | 67 |
| 21.3.1 | General | 67 |
| 21.3.2 | Apparatus | 67 |
| 21.3.3 | Procedure | 67 |
| 21.4 | Sampling of steam condensate | 69 |
| 21.4.1 | General | 69 |
| 21.4.2 | Apparatus | 69 |
| 21.4.3 | Procedure | 69 |
| 22 | Rate of pressure change | 71 |
| 22.1 | General | 71 |
| 22.2 | Apparatus | 71 |
| 22.3 | Procedure | 71 |
| 23 | Test apparatus, equipment and material | 71 |
| 23.1 | Standard test pack | 71 |

| | | |
|------------------------|---|-----|
| 23.2 | Reduced test pack | 74 |
| 23.3 | Test instruments | 75 |
| 23.3.1 | General | 75 |
| 23.3.2 | Pressure instruments | 75 |
| 23.3.3 | Temperature instruments | 76 |
| 23.3.4 | Recording instruments | 77 |
| 23.4 | Full load, textiles | 78 |
| 23.5 | Test pack, metal | 78 |
| 23.6 | Metering device | 80 |
| 24 | Documentation to be supplied with the sterilizer | 81 |
| 25 | Information to be supplied with the sterilizer | 81 |
| Annex A (informative) | Environmental aspects | 85 |
| Annex B (informative) | Suggested maximum values of contaminants in feed water | 88 |
| Annex C (informative) | Temperature and time tolerances during the small load thermometric test | 89 |
| Annex D (informative) | Guidance for installation and operational qualification tests which can be included in the instructions for use supplied with a sterilizer | 90 |
| Annex E (informative) | Criteria for identifying sterilizers as the same type | 92 |
| Annex F (normative) | Protective measures | 93 |
| Annex ZA (informative) | Relationship between this European Standard and the General Safety and Performance Requirements of Regulation (EU) 2017/745 aimed to be covered | 95 |
| Bibliography | | 116 |