ISO 7886-4:2018 (E)

Sterile hypodermic syringes for single use — Part 4: Syringes with re-use prevention feature

Contents

Foreword

Introduction

1 Scope

2 Normative references

3 Terms and definitions

4 Types of syringe

- 4.1 General
- 4.2 Types of re-use prevention feature
- 4.3 Types of intended use/application

5 Extraneous matter

- 5.1 General
- 5.2 Limits for acidity or alkalinity
- 5.3 Limits for extractable metals

6 Lubricant

7 Tolerance on graduated capacity

8 Graduated scale

- 8.1 Scale
- 8.2 Numbering of scale
- 8.3 Position of scale
- 8.4 Overall length of scale to nominal capacity line

9 Barrel

- 9.1 Dimensions
- 9.2 Barrel flanges

10 Plunger stopper/plunger assembly

- 10.1 Design
- 10.2 Fit of plunger stopper/plunger in the barrel
- 10.3 Fiducial line

11 Syringe nozzle/needle

- 11.1 Syringe with integrated needle
- 11.2 Syringe with Luer nozzle

12 Performance

- 12.1 Dead space
- 12.2 Freedom from air and liquid leakage
- 12.3 Re-use prevention feature
- 12.4 Performance after shipping

13 Packaging

- 13.1 Unit packaging and self-contained syringe units
- 13.2 Multiple unit pack
- 13.3 User packaging

14 Information supplied by the manufacturer

14.1 General
14.2 Syringes
14.2.1 General
14.2.2 Unit packaging
14.3 Multiple unit packs
14.3.1 General
14.3.2 Multiple unit packs with self-contained syringes
14.4 User packaging
14.4.1 General
14.4.2 Storage container
14.5 Transport wrapping

Annex A (normative) Method for preparation of extracts

A.1 Principle
A.2 Apparatus and reagents
A.3 Procedure

Annex B (normative) Test method for testing re-use prevention feature

B.1 Principle
B.2 Apparatus
B.3 Procedure
B.3.1 Withdrawal test
B.3.2 Back pressure
B.4 Test report

Page count: 10