DIN EN ISO 11137-3:2017-11 (E)

Sterilization of health care products - Radiation - Part 3: Guidance on dos imetric aspects of development, validation and routine control (ISO 11137-3:2017)

Contents

Page

European foreword ... **4**

Foreword ... **5**

Introduction ... **6**

1 Scope ... **7**

2 Normative references ... **7**

3 Terms, definitions and symbols ... **7**
3.1 General ... 7
3.2 Symbols ... 9

4 Measurement of dose ... **10**
4.1 General ... 10
4.1.1 Direct and indirect dose measurements ... 10
4.1.2 Dosimetry systems ... 10
4.1.3 Best estimate of dose ... 10
4.2 Dosimetry system selection and calibration ... 11
4.2.1 General ... 11
4.2.2 Selection of dosimetry systems ... 11
4.2.3 Calibration of dosimetry systems ... 11
4.3 Dose measurement uncertainty ... 12
4.3.1 General concepts ... 12
4.3.2 The Guide to the expression of uncertainty in measurement (GUM) methodology ... 12
4.3.3 Radiation sterilization specific aspects of dose measurement uncertainty ... 13

5 Establishing the maximum acceptable dose ... **14**

6 Establishing the sterilization dose ... **15**

7 Installation qualification ... **16**

8 Operational qualification ... **17**
8.1 General ... 17
8.2 Gamma irradiators ... 17
8.3 Electron beam irradiators ... 19
8.4 X-ray irradiators ... 21

9 Performance qualification ... **23**
9.1 General ... 23
9.2 Gamma irradiators ... 24
9.2.1 Loading pattern ... 24
9.2.2 Dosimetry ... 25
9.2.3 Analysis of dose mapping data ... 26
9.3 Electron beam irradiators ... 26
9.3.1 Loading pattern ... 26
9.3.2 Dosimetry ... 28
9.3.3 Analysis of dose mapping data ... 29
9.4 X-ray irradiators ... 29
9.4.1 Loading pattern ... 29
9.4.2 Dosimetry ... 30
9.4.3 Analysis of dose mapping data ... 31

and control

10 Routine monitoring and control **31**
10.1 General 31
10.2 Frequency of dose measurements 32

Annex A (informative) **Mathematical modelling** **33**

Annex B (informative) **Tables of references for dosimetry-related testing during IQ/OQ/PQ** **36**

Annex C (informative) **Tolerances associated with doses used in sterilization dose setting/ substantiation in ISO 11137-2 and ISO/TS 13004** **39**

Annex D (informative) **Application of dose measurement uncertainty in setting process target doses** **40**

Bibliography **46**