

DIN EN ISO 4074:2017-09 (E)

Natural rubber latex male condoms - Requirements and test methods (ISO 4074:2015)

Contents		Page
European foreword		4
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 93/42/EEC on Medical Devices		6
Foreword		8
Introduction		10
1	Scope	11
2	Normative references	11
3	Terms and definitions	11
4	Quality verification	13
5	Lot size	13
6	Biocompatibility	14
7	Microbial contamination	14
8	Product claims	14
9	Design	14
9.1	Integral bead.....	14
9.2	Lubrication.....	14
9.3	Dimensions.....	15
9.3.1	Length.....	15
9.3.2	Width.....	15
9.3.3	Thickness.....	15
10	Bursting volume and pressure	15
11	Stability and shelf life	16
11.1	General.....	16
11.2	Minimum stability requirements.....	16
11.3	Procedure for determining shelf life by real-time stability studies.....	17
11.4	Estimating shelf life based upon accelerated stability studies.....	17
12	Freedom from holes	17
13	Visible defects	18
14	Package integrity of individual container	18
15	Packaging and labelling	18
15.1	Packaging.....	18
15.2	Labelling.....	18
15.2.1	General.....	18
15.2.2	Symbols.....	18
15.2.3	Individual container.....	18
15.2.4	Consumer package.....	19
15.2.5	Condoms not distributed in consumer packages.....	21
15.3	Inspection.....	21

16	Test report	21
Annex A (normative)	Sampling plans intended for assessing compliance of a continuing series of lots of sufficient number to allow the switching rules to be applied	22
Annex B (informative)	Sampling plans intended for assessing compliance of isolated lots	23
Annex C (normative)	Determination of total lubricant for condoms in individual containers	24
Annex D (normative)	Determination of length	28
Annex E (normative)	Determination of width	30
Annex F (normative)	Determination of thickness	31
Annex G (informative)	Determination of microbial contamination	34
Annex H (normative)	Determination of bursting volume and pressure	39
Annex I (normative)	Oven treatment for condoms	41
Annex J (informative)	Determination of force and elongation at break of test pieces of condoms	42
Annex K (normative)	Determination of shelf life by real-time stability studies	45
Annex L (informative)	Guidance on conducting and analysing accelerated ageing studies	48
Annex M (normative)	Testing for holes	50
Annex N (normative)	Testing for package integrity	56
Annex O (informative)	Calibration of air inflation equipment for determination of bursting volume and pressure	58
Annex P (informative)	Recommendations for testing condoms that fall outside of the size ranges specified in ISO 4074	62
	Bibliography	64