ISO 11140-1:2014-11 (E)

Sterilization of health care products - Chemical indicators - Part 1: General requirements

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Normative references 1

3 Termsanddefinitions 2

4 Categorization 4
4.1 General 4
4.2 Type 1: process indicators 4
4.3 Type 2: indicators for use in specific tests 5
4.4 Type 3: single critical process variable indicators 5
4.5 Type 4: multicritical process variable indicators 5
4.6 Type 5: integrating indicators 5
4.7 Type 6: emulating indicators 5

5 General requirements 5

6 Performance requirements 8
6.1 General 8
6.2 Type 1 indicators 9
6.3 Type 2 indicators 9
6.4 Types 3, 4, 5 and 6 indicators 9

7 Test methods 9
7.1 General 9
7.2 Off-set (transference) 9
7.3 Procedure -- Steam indicators 9
7.4 Procedure -- Dry heat indicators 10
7.5 Procedure -- EO indicators 10
7.6 Procedure -- Low temperature steam and formaldehyde indicators 11
7.7 Procedure -- Vaporized hydrogen peroxide indicators 11

8 Additional requirements for process (Type 1) indicators 12
8.1 Process indicators printed or applied on to packaging material 12
8.2 Process indicators for steam sterilization processes 12
8.3 Process indicators for dry heat sterilization processes 12
8.4 Process indicators for ethylene oxide sterilization processes 13
8.5 Process indicators for radiation sterilization processes 13
8.6 Process indicators for low temperature steam and formaldehyde sterilization processes 14
8.7 Process indicators for vaporized hydrogen peroxide sterilization processes 14

9 Additional requirements for single critical process variable (Type 3) indicators 15

10 Additional requirements for multicritical process variable (Type 4) indicators 15

11 Additional requirements for steam integrating (Type 5) indicators 16

12 Additional requirements for ethylene oxide integrating (Type 5) indicators 17

13 Additional requirements for emulating (Type 6) indicators 17

Annex A (normative) Method for demonstrating shelf-life of the product 19

Annex B (informative) Examples of testing indicators 20

Annex C (informative) Rationale for the requirements for integrating indicators and the link tothe requirements for biological indicators specified in ISO 11138 (all parts) and microbial inactivation 22

Annex D (informative) Rationale for the liquid-phase test method for low temperature steam and formaldehyde indicators 29

Annex E (informative) Relationship of indicator and indicator system components 30

Bibliography 31