

DIN EN 13060:2015-03 (E)

Small steam sterilizers

Contents		Page
Foreword		4
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
4	General technical requirements	15
4.1	Dimensions	15
4.2	Materials	15
4.3	Design and construction	16
4.4	Instrumentation, indication and registration devices	17
4.5	Control systems	25
4.6	Process	26
4.7	Services and local environment	27
4.8	Information to be provided	28
4.9	Marking	32
4.10	Accessories	33
5	Performance requirements	33
5.1	General	33
5.2	Air leakage rate	34
5.3	Attainment of the sterilization conditions	34
5.4	Product compatibility	34
5.5	Drying	35
5.6	Microbicidal efficacy	35
5.7	Non-condensable gases	35
6	Safety, risk control and usability	35
6.1	General requirements	35
6.2	Requirements for EMC	36
6.3	Requirements for pressure equipment	36
6.4	Requirements for risk control	37
7	Categories of tests	37
7.1	General	37
7.2	Type tests	37
7.3	Works test	38
7.4	Installation tests	38
8	Test equipment	39
8.1	General	39
8.2	Temperature sensors	39
8.3	Thermometric recording instrument	39
8.4	Pressure measurement and recording instrument	40
8.5	Test equipment for the performance of the air leakage test	41
8.6	Porous load	42
8.7	Solid load, unwrapped	43
8.8	Solid load, single wrapped	44

8.9	Solid load, double wrapped	44
8.10	Process challenge device (PCD) and chemical indicator for narrow lumen	44
8.11	Process challenge device and chemical indicator for simple hollow item	44
8.12	Balance for load dryness test	45
9	Test programme	46
10	Test methods	47
10.1	General requirements on technical tests	47
10.2	Air leakage test	48
10.3	Dynamic sterilizer chamber pressure test	49
10.4	Empty chamber test	50
10.5	Solid load test	50
10.6	Narrow lumen test	50
10.7	Simple hollow item test	51
10.8	Small porous load test	52
10.9	Full porous load test (single and double wrapped)	53
10.10	Small porous items test (single and double wrapped)	54
10.11	Solid load dryness test	54
10.12	Porous load dryness test (small and full, single and double wrapped)	55
10.13	Small porous items dryness test (single and double wrapped)	56
10.14	Non-condensable gases test	56
10.15	Microbiological test for solid loads	60
10.16	Microbiological test for narrow lumens	60
10.17	Microbiological test for simple hollow item	60
10.18	Microbiological test for small porous loads	61
10.19	Microbiological test for full porous loads	61
10.20	Microbiological test for small porous items	62
Annex A (informative)	Clarification of the definition of narrow lumens and simple hollow items (see 3.18 and 3.30)	63
Annex B (informative)	Process evaluation system	65
Annex C (informative)	Suggested maximum limits of contaminants in and specification for water for steam sterilization	66
Annex D (informative)	Example of a table to be supplied with pre-purchase documentation and with the instructions for use	67
Annex E (informative)	Load support systems	68
Annex F (informative)	Rationale for the tests	69
Annex G (informative)	Example of a process challenge device for narrow lumen	72
Annex ZA (informative)	Relationship between this European Standard and the Essential Requirements of EU Directive 93/42 EEC on medical devices	73
Bibliography	77